



PRIMO

12.01.26 - 30.06.26

GDx wisselplaatboor GDx foret à plaquettes

dia 15,5 - 27 mm

2xD / 3xD / 4xD / 5xD / 6xD / 7xD

gratis boor bij een aantal inserts

foret gratuit chez une nombre de plaquettes

2xD / 3xD = 30 inserts

4xD / 5xD = 40 inserts

6xD / 7xD = 50 inserts



	OK	OK	OK	OK	OK	OK	NG	NG
Machining Application / Workpiece Shape	Flat Surface 	Inclined Surface 	Intersecting Holes 	Plunge Drilling 	Boring 	Irregular Surface 	Stacked Plates 	Back Boring
Recommended Holder	See Recommended Cutting Conditions	5D and below	5D and below	5D and below	5D and below	5D and below	—	—
Recommended Cutting Conditions	See Recommended Cutting Conditions	Feed Rate 70%	Feed Rate 50%	Feed Rate 70%	Feed Rate 50%	Feed Rate 50%		

center insert (4 corners)

GDXT 050205C-G ACU2500

13,0 €

GDXT 06T206C-G ACU2500

13,3 €

GDXT 070308C-G ACU2500

14,5 €



peripheral insert (4 corners)

GDXT 050203P-G ACU2500

13,0 €

GDXT 06T204P-G ACU2500

13,3 €

GDXT 070305P-G ACU2500

14,5 €



drill.	dia.	l	l1	shank	center insert	peripheral insert	insert /set
GDXH155D2S2005	15,5	2xD	36	S20	size 5C	size 5P	30
GDXH155D3S2005	15,5	3xD	51,5	S20	size 5C	size 5P	30
GDXH155D4S2005	15,5	4xD	67	S20	size 5C	size 5P	40
GDXH155D5S2005	15,5	5xD	82,5	S20	size 5C	size 5P	40
GDXH155D6S2005	15,5	6xD	98	S20	size 5C	size 5P	50
GDXH155D7S2005	15,5	7xD	113,5	S20	size 5C	size 5P	50
GDXH160D2S2005	16,0	2xD	37	S20	size 5C	size 5P	30
GDXH160D3S2005	16,0	3xD	53	S20	size 5C	size 5P	30
GDXH160D4S2005	16,0	4xD	69	S20	size 5C	size 5P	40
GDXH160D5S2005	16,0	5xD	85	S20	size 5C	size 5P	40
GDXH160D6S2005	16,0	6xD	101	S20	size 5C	size 5P	50
GDXH160D7S2005	16,0	7xD	117	S20	size 5C	size 5P	50

center insert (4 corners)

GDXT 050205C-G ACU2500	13,0 €
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GDXT 070308C-G ACU2500	14,5 €


peripheral insert (4 corners)

GDXT 050203P-G ACU2500	13,0 €
GDXT 06T204P-G ACU2500	13,3 €
GDXT 070305P-G ACU2500	14,5 €



GDXH165D2S2005	16,5	2xD	38	S20	size 5C	size 5P	30
GDXH165D3S2005	16,5	3xD	54,5	S20	size 5C	size 5P	30
GDXH165D4S2005	16,5	4xD	71	S20	size 5C	size 5P	40
GDXH165D5S2005	16,5	5xD	87,5	S20	size 5C	size 5P	40
GDXH165D6S2005	16,5	6xD	104	S20	size 5C	size 5P	50
GDXH165D7S2005	16,5	7xD	120,5	S20	size 5C	size 5P	50
GDXH170D2S2005	17,0	2xD	39	S20	size 5C	size 5P	30
GDXH170D3S2005	17,0	3xD	56	S20	size 5C	size 5P	30
GDXH170D4S2005	17,0	4xD	73	S20	size 5C	size 5P	40
GDXH170D5S2005	17,0	5xD	90	S20	size 5C	size 5P	40
GDXH170D6S2005	17,0	6xD	107	S20	size 5C	size 5P	50
GDXH170D7S2005	17,0	7xD	124	S20	size 5C	size 5P	50
GDXH175D2S2505	17,5	2xD	40	S25	size 5C	size 5P	30
GDXH175D3S2505	17,5	3xD	57,5	S25	size 5C	size 5P	30
GDXH175D4S2505	17,5	4xD	75	S25	size 5C	size 5P	40
GDXH175D5S2505	17,5	5xD	92,5	S25	size 5C	size 5P	40
GDXH175D6S2505	17,5	6xD	110	S25	size 5C	size 5P	50
GDXH175D7S2505	17,5	7xD	127,5	S25	size 5C	size 5P	50
GDXH180D2S2505	18,0	2xD	41	S25	size 5C	size 5P	30
GDXH180D3S2505	18,0	3xD	59	S25	size 5C	size 5P	30
GDXH180D4S2505	18,0	4xD	77	S25	size 5C	size 5P	40
GDXH180D5S2505	18,0	5xD	95	S25	size 5C	size 5P	40
GDXH180D6S2505	18,0	6xD	113	S25	size 5C	size 5P	50
GDXH180D7S2505	18,0	7xD	131	S25	size 5C	size 5P	50
GDXH185D2S2506	18,5	2xD	42	S25	size 6C	size 6P	30
GDXH185D3S2506	18,5	3xD	60,5	S25	size 6C	size 6P	30
GDXH185D4S2506	18,5	4xD	79	S25	size 6C	size 6P	40
GDXH185D5S2506	18,5	5xD	97,5	S25	size 6C	size 6P	40
GDXH185D6S2506	18,5	6xD	116	S25	size 6C	size 6P	50
GDXH185D7S2506	18,5	7xD	134,5	S25	size 6C	size 6P	50
GDXH190D2S2506	19,0	2xD	43	S25	size 6C	size 6P	30
GDXH190D3S2506	19,0	3xD	62	S25	size 6C	size 6P	30
GDXH190D4S2506	19,0	4xD	81	S25	size 6C	size 6P	40
GDXH190D5S2506	19,0	5xD	100	S25	size 6C	size 6P	40
GDXH190D6S2506	19,0	6xD	119	S25	size 6C	size 6P	50
GDXH190D7S2506	19,0	7xD	138	S25	size 6C	size 6P	50
GDXH195D2S2506	19,5	2xD	44	S25	size 6C	size 6P	30
GDXH195D3S2506	19,5	3xD	63,5	S25	size 6C	size 6P	30
GDXH195D4S2506	19,5	4xD	83	S25	size 6C	size 6P	40
GDXH195D5S2506	19,5	5xD	102,5	S25	size 6C	size 6P	40
GDXH195D6S2506	19,5	6xD	122	S25	size 6C	size 6P	50
GDXH195D7S2506	19,5	7xD	141,5	S25	size 6C	size 6P	50
GDXH200D2S2506	20,0	2xD	45	S25	size 6C	size 6P	30
GDXH200D3S2506	20,0	3xD	65	S25	size 6C	size 6P	30
GDXH200D4S2506	20,0	4xD	85	S25	size 6C	size 6P	40
GDXH200D5S2506	20,0	5xD	105	S25	size 6C	size 6P	40
GDXH200D6S2506	20,0	6xD	125	S25	size 6C	size 6P	50

center insert (4 corners)

GDXT 050205C-G ACU2500	13,0 €
GDXT 06T206C-G ACU2500	13,3 €
GDXT 070308C-G ACU2500	14,5 €


peripheral insert (4 corners)

GDXT 050203P-G ACU2500	13,0 €
GDXT 06T204P-G ACU2500	13,3 €
GDXT 070305P-G ACU2500	14,5 €



GDXH200D7S2506	20,0	7xD	145	S25	size 6C	size 6P	50
GDXH205D2S2506	20,0	2xD	46	S25	size 6C	size 6P	30
GDXH205D3S2506	20,0	3xD	66,5	S25	size 6C	size 6P	30
GDXH205D4S2506	20,5	4xD	87	S25	size 6C	size 6P	40
GDXH205D5S2506	20,5	5xD	107,5	S25	size 6C	size 6P	40
GDXH205D6S2506	20,5	6xD	128	S25	size 6C	size 6P	50
GDXH205D7S2506	20,5	7xD	148,5	S25	size 6C	size 6P	50
GDXH210D2S2506	21,0	2xD	47	S25	size 6C	size 6P	30
GDXH210D3S2506	21,0	3xD	68	S25	size 6C	size 6P	30
GDXH210D4S2506	21,0	4xD	89	S25	size 6C	size 6P	40
GDXH210D5S2506	21,0	5xD	110	S25	size 6C	size 6P	40
GDXH210D6S2506	21,0	6xD	131	S25	size 6C	size 6P	50
GDXH210D7S2506	21,0	7xD	152	S25	size 6C	size 6P	50
GDXH215D2S2506	21,5	2xD	48	S25	size 6C	size 6P	30
GDXH215D3S2506	21,5	3xD	69,5	S25	size 6C	size 6P	30
GDXH215D4S2506	21,5	4xD	91	S25	size 6C	size 6P	40
GDXH215D5S2506	21,5	5xD	112,5	S25	size 6C	size 6P	40
GDXH215D6S2506	21,5	6xD	134	S25	size 6C	size 6P	50
GDXH215D7S2506	21,5	7xD	155,5	S25	size 6C	size 6P	50
GDXH220D2S2506	22,0	2xD	49	S25	size 6C	size 6P	30
GDXH220D3S2506	22,0	3xD	71	S25	size 6C	size 6P	30
GDXH220D4S2506	22,0	4xD	93	S25	size 6C	size 6P	40
GDXH220D5S2506	22,0	5xD	115	S25	size 6C	size 6P	40
GDXH220D6S2506	22,0	6xD	137	S25	size 6C	size 6P	50
GDXH220D7S2506	22,0	7xD	159	S25	size 6C	size 6P	50
GDXH225D2S2507	22,5	2xD	50	S25	size 7C	size 7P	30
GDXH225D3S2507	22,5	3xD	72,5	S25	size 7C	size 7P	30
GDXH225D4S2507	22,5	4xD	95	S25	size 7C	size 7P	40
GDXH225D5S2507	22,5	5xD	117,5	S25	size 7C	size 7P	40
GDXH225D6S2507	22,5	6xD	140	S25	size 7C	size 7P	50
GDXH225D7S2507	22,5	7xD	162,5	S25	size 7C	size 7P	50
GDXH230D2S2507	23,0	2xD	51	S25	size 7C	size 7P	30
GDXH230D3S2507	23,0	3xD	74	S25	size 7C	size 7P	30
GDXH230D4S2507	23,0	4xD	97	S25	size 7C	size 7P	40
GDXH230D5S2507	23,0	5xD	120	S25	size 7C	size 7P	40
GDXH230D6S2507	23,0	6xD	143	S25	size 7C	size 7P	50
GDXH230D7S2507	23,0	7xD	166	S25	size 7C	size 7P	50
GDXH235D2S2507	23,5	2xD	52	S25	size 7C	size 7P	30
GDXH235D3S2507	23,5	3xD	75,5	S25	size 7C	size 7P	30
GDXH235D4S2507	23,5	4xD	99	S25	size 7C	size 7P	40
GDXH235D5S2507	23,5	5xD	122,5	S25	size 7C	size 7P	40
GDXH235D6S2507	23,5	6xD	146	S25	size 7C	size 7P	50
GDXH235D7S2507	23,5	7xD	169,5	S25	size 7C	size 7P	50
GDXH240D2S2507	24,0	2xD	53	S25	size 7C	size 7P	30
GDXH240D3S2507	24,0	3xD	77	S25	size 7C	size 7P	30
GDXH240D4S2507	24,0	4xD	101	S25	size 7C	size 7P	40
GDXH240D5S2507	24,0	5xD	125	S25	size 7C	size 7P	40

center insert (4 corners)

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peripheral insert (4 corners)

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GDXH240D6S2507	24,0	6xD	149	S25	size 7C	size 7P	50
GDXH240D7S2507	24,0	7xD	173	S25	size 7C	size 7P	50
GDXH245D2S2507	24,5	2xD	54	S25	size 7C	size 7P	30
GDXH245D3S2507	24,5	3xD	78,5	S25	size 7C	size 7P	30
GDXH245D4S2507	24,5	4xD	103	S25	size 7C	size 7P	40
GDXH245D5S2507	24,5	5xD	127,5	S25	size 7C	size 7P	40
GDXH245D6S2507	24,5	6xD	152	S25	size 7C	size 7P	50
GDXH245D7S2507	24,5	7xD	176,5	S25	size 7C	size 7P	50
GDXH250D2S2507	25,0	2xD	55	S25	size 7C	size 7P	30
GDXH250D3S2507	25,0	3xD	80	S25	size 7C	size 7P	30
GDXH250D4S2507	25,0	4xD	105	S25	size 7C	size 7P	40
GDXH250D5S2507	25,0	5xD	130	S25	size 7C	size 7P	40
GDXH250D6S2507	25,0	6xD	155	S25	size 7C	size 7P	50
GDXH250D7S2507	25,0	7xD	180	S25	size 7C	size 7P	50
GDXH255D2S2507	25,5	2xD	56	S25	size 7C	size 7P	30
GDXH255D3S2507	25,5	3xD	81,5	S25	size 7C	size 7P	30
GDXH255D4S2507	25,5	4xD	107	S25	size 7C	size 7P	40
GDXH255D5S2507	25,5	5xD	132,5	S25	size 7C	size 7P	40
GDXH255D6S2507	25,5	6xD	158	S25	size 7C	size 7P	50
GDXH255D7S2507	25,5	7xD	183,5	S25	size 7C	size 7P	50
GDXH260D2S3207	26,0	2xD	57	S32	size 7C	size 7P	30
GDXH260D3S3207	26,0	3xD	83	S32	size 7C	size 7P	30
GDXH260D4S3207	26,0	4xD	109	S32	size 7C	size 7P	40
GDXH260D5S3207	26,0	5xD	135	S32	size 7C	size 7P	40
GDXH260D6S3207	26,0	6xD	161	S32	size 7C	size 7P	50
GDXH260D7S3207	26,0	7xD	187	S32	size 7C	size 7P	50
GDXH265D2S3207	26,5	2xD	58	S32	size 7C	size 7P	30
GDXH265D3S3207	26,5	3xD	84,5	S32	size 7C	size 7P	30
GDXH265D4S3207	26,5	4xD	111	S32	size 7C	size 7P	40
GDXH265D5S3207	26,5	5xD	137,5	S32	size 7C	size 7P	40
GDXH265D6S3207	26,5	6xD	164	S32	size 7C	size 7P	50
GDXH265D7S3207	26,5	7xD	190,5	S32	size 7C	size 7P	50
GDXH270D2S3207	27,0	2xD	59	S32	size 7C	size 7P	30
GDXH270D3S3207	27,0	3xD	86	S32	size 7C	size 7P	30
GDXH270D4S3207	27,0	4xD	113	S32	size 7C	size 7P	40
GDXH270D5S3207	27,0	5xD	140	S32	size 7C	size 7P	40
GDXH270D6S3207	27,0	6xD	167	S32	size 7C	size 7P	50
GDXH270D7S3207	27,0	7xD	194	S32	size 7C	size 7P	50