EXPIRATION ON 31st OF JULY 2023

GERARDI

MECSPE
TECNOLOGIE PER L'INNOVAZIONE - INDUSTRIE 4.0

Bologna - March 29th > 31st

www.gerardi.it

ENGLISH

SPECIAL OFFER

Self-Centering
Double & Single

MaxiGrip

SELF-CENTERING VISE - 3 CLAMPINGS IN 1

FINALLY AVAILABLE!

MADE IN ITALY

5
YEARS WARRANTY

Scansiona il
QR per scoprirla

COMPACT GRIP VISES

MADE IN ITALY

5 YEARS WARRANTY

REDUCTION UP TO 30%

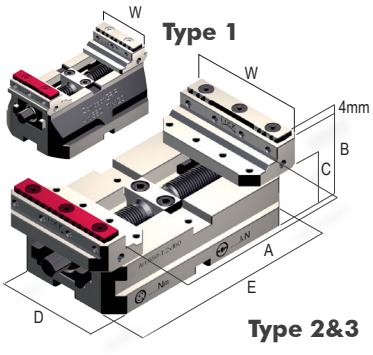
GERARDI

SELF CENTERING VISES WITH REVERSIBLE JAWS - IDEAL FOR 5 AXIS MACHINING CENTRES

Art.650

Standard equipment: 1 Box wrench, 1 Calibrated centering, 2 positioning key-nuts and 2 self-centering key-nuts

Magnetic Workstop Art. 370EM



Tipo	1 - 12kN			2 - 22kN				3 - 32kN				
Jaw width W	50			88				123				
Max opening A	54	94	134	96	136	176	216	133	183	233	283	333
Vise height B	65			65				89				
Base height C	45			38				57				
Base width D		79,9		89,9				124,9				
Base width E	80	120	160	120	160	200	240	160	210	260	310	360
Kg	1,9	2,7	3,4	3,6	4,4	5,2	5,8	9,1	10,9	12,8	14,8	17
Code	7.65.01080	7.65.01120	7.65.01160	7.65.02120	7.65.02160	7.65.02200	7.65.02240	7.65.03160	7.65.03210	7.65.03260	7.65.03310	7.65.03360
LIST PRICE €	~~754~~	~~870~~	~~985~~	~~927~~	~~1.043~~	~~1.159~~	~~1.275~~	~~1.506~~	~~1.737~~	~~1.969~~	~~2.317~~	~~2.548~~
SPECIAL PRICE €	649	749	849	749	849	949	1.049	1.249	1.349	1.449	1.749	1.949

GRIP INSERTS SUITABLE FOR ANY KIND OF HARDENESS AND MATERIAL

Smooth + Rugh

For soft material clamping and final

Art.650S

7.65.0S		
1000	2000	3000
~~€ 78~~	~~€ 78~~	~~€ 78~~
€ 58	€ 58	€ 58

Grip pitch 1,5mm

For standard workpieces hardness

Art.650T G01

7.65.0T		
1000/G01	2000/G01	3000/G01
~~€ 39~~	~~€ 50~~	~~€ 78~~
€ 29	€ 37	€ 58

Grip pitch 2mm

For hardened workpieces clamping

Art.650T G02

7.65.0T		
1000/G02	2000/G02	3000/G02
~~€ 39~~	~~€ 50~~	~~€ 78~~
€ 29	€ 37	€ 58

Grip pitch 11mm

For soft material clamping

Included

Art.650T G11

7.65.0T		
1000/G11	2000/G11	3000/G11
~~€ 39~~	~~€ 50~~	~~€ 78~~
€ 29	€ 37	€ 58

Dove tail

Irreversible dove tail clamping

Art.650R

7.65.0R		
1000	2000	3000
~~€ 34~~	~~€ 34~~	~~€ 34~~
€ 25	€ 25	€ 25

Central fixed

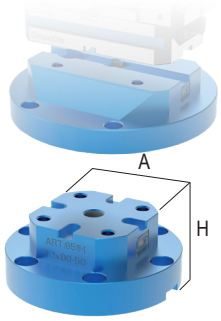
From single to double clamping

Art.650X

7.65.0X		
1000	2000	3000
~~€ 166~~	~~€ 193~~	~~€ 214~~
€ 122	€ 142	€ 158

RISERS FOR COMPACT GRIP VISES

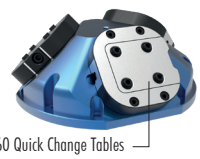
Art.651H



H	Type	1			2				3				
	Min A	80	120	160	120	160	200	240	160	210	260	310	360
50	Code	7.65.1H1080 /050	7.65.1H1120 /050	7.65.1H1160 /050	7.65.1H2120 /050	7.65.1H2160 /050	7.65.1H2200 /050	7.65.1H2240 /050	7.65.1H3160 /050	7.65.1H3210 /050	7.65.1H3260 /050	7.65.1H3310 /050	7.65.1H3360 /050
	LIST PRICE €	~~401~~	~~477~~	~~570~~	~~570~~	~~570~~	~~570~~	~~705~~	~~660~~	~~660~~	~~1.016~~	~~1.053~~	~~1.218~~
	SPECIAL PRICE €	350	400	450	450	500	550	600	650	700	950	1.000	1.100
75	Code	7.65.1H1080 /075	7.65.1H1120 /075	7.65.1H1160 /075	7.65.1H2120 /075	7.65.1H2160 /075	7.65.1H2200 /075	7.65.1H2240 /075	7.65.1H3160 /075	7.65.1H3210 /075	7.65.1H3260 /075	7.65.1H3310 /075	7.65.1H3360 /075
	LIST PRICE €	~~412~~	~~501~~	~~601~~	~~601~~	~~601~~	~~601~~	~~750~~	~~704~~	~~704~~	~~1.073~~	~~1.112~~	~~1.287~~
	SPECIAL PRICE €	350	400	500	500	550	600	600	650	700	950	1.000	1.100
100	Code	7.65.1H1080 /100	7.65.1H1120 /100	7.65.1H1160 /100	7.65.1H2120 /100	7.65.1H2160 /100	7.65.1H2200 /100	7.65.1H2240 /100	7.65.1H3160 /100	7.65.1H3210 /100	7.65.1H3260 /100	7.65.1H3310 /100	7.65.1H3360 /100
	LIST PRICE €	~~424~~	~~523~~	~~634~~	~~634~~	~~634~~	~~634~~	~~796~~	~~746~~	~~746~~	~~1.133~~	~~1.171~~	~~1.357~~
	SPECIAL PRICE €	350	400	500	500	550	600	650	650	700	950	1.000	1.100

PYRAMIDAL SUPPORT FOR 5TH AXIS CENTRES - INCLUDED MOUNTED & ALIGNED VISES

Art.643H



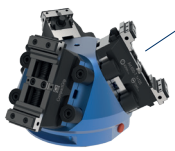
Art.660 Quick Change Tables

Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises (with or without quick change tables) tilted at 45° or 60° thus increasing the working space and allowing the contemporary machining of multiple workpieces even in hardly reachable points.

Standard equipement: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

MOUNTING & ALIGNEMENT INCLUDED

KIT 1

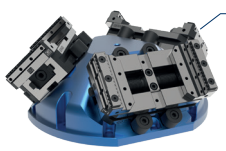


Art.650 T.1x120

60°

Type	1 (Ø200)
Height	170
Code	7.64.3H100
PRICE LIST €	~~4.373~~
SPECIAL PRICE €	3.400

KIT 2

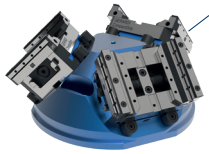


Art.650 T.2x200

45°

Type	2 (Ø308)
Height	136
Code	7.64.3H200
PRICE LIST €	~~5.571~~
SPECIAL PRICE €	4.200

KIT 3



Art.650 T.3x210

45°

Type	3 (Ø360)
Height	190
Code	7.64.3H300
PRICE LIST €	~~7.525~~
SPECIAL PRICE €	5.300

QUICK CHANGE TABLES

MADE IN ITALY

5 YEARS WARRANTY

REDUCTION UP TO 35%

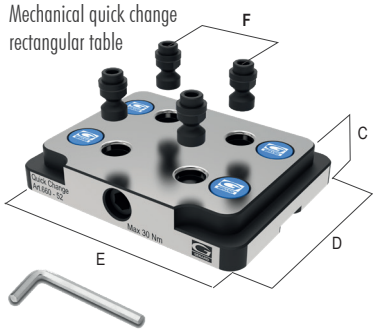
GERARDI

QUICK CHANGE TABLE FOR COMPACTGRIP VISES - IDEAL FOR 5 AXIS MACHINES

NOT AVAILABLE FOR GERMAN & AUSTRIAN MARKET

Art.660

Mechanical quick change rectangular table

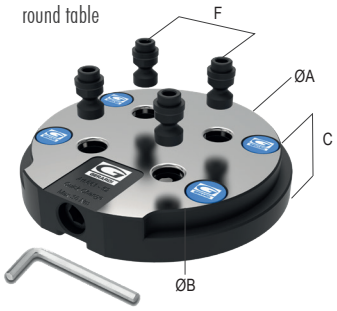


Standard equipment: 4 Pull-studs Art.660B

Type F	1 - 2 52	3 96
C	27	27
D	116	156
E	150	190
kg	3	5,2
Code	9.66.05200	9.66.09600
LIST PRICE €	~~764~~	~~1.100~~
SPECIAL PRICE €	649	949

Art.661

Mechanical quick change round table

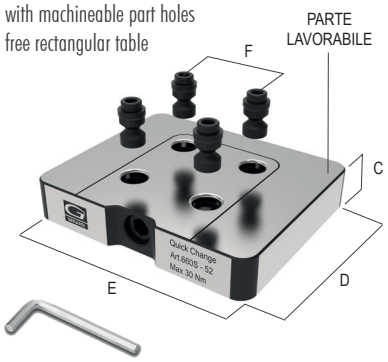


Standard equipment: 4 Pull-studs Art.660B

Type F	1 - 2 52	3 96
ØA	156	196
ØB	120	175
C	27	27
kg	3	5,2
Code	9.66.15200	9.66.19600
LIST PRICE €	~~732~~	~~1.069~~
SPECIAL PRICE €	649	949

Art.660S

Mechanical quick change hardned with machineable part holes free rectangular table



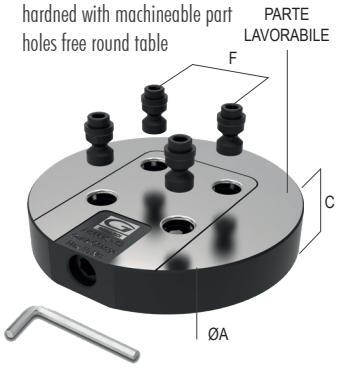
Standard equipment: 4 Pull-studs Art.660B

Type F	1 - 2 52	3 96
C	27	27
D	126	156
E	150	190
kg	3	5,2
Code	9.66.0S520	9.66.0S960
LIST PRICE €	~~619~~	~~844~~
SPECIAL PRICE €	549	749
Customization excluded		

Art.661S

Available Quick Change Tables for any kind of Rotary Tables or 4° Axis

Mechanical quick change hardned with machineable part holes free round table

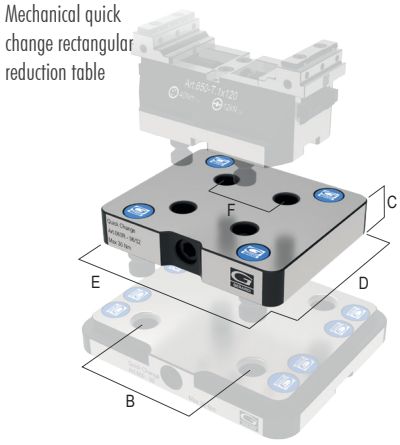


Standard equipment: 4 Pull-studs Art.660B

Type F	1 - 2 52	3 96
ØA	158	196
C	27	27
kg	3,8	-
Code	9.66.1S520	9.66.1S960
LIST PRICE €	~~675~~	~~1.125~~
SPECIAL PRICE €	549	749
Customization excluded		

Art.660R

Mechanical quick change rectangular reduction table

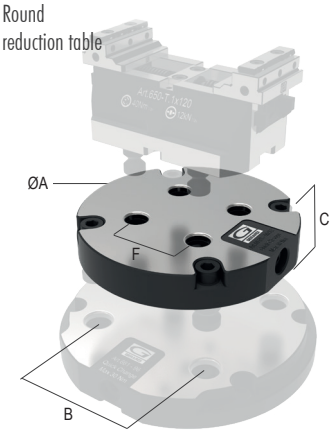


Standard equipment: 4 Pull-studs Art.660B

F	52
B	96
C	27
D	126
E	150
kg	3,75
Code	9.66.0R210
LIST PRICE €	~~675~~
SPECIAL PRICE €	549

Art.661R

Round reduction table



Standard equipment: 4 Pull-studs Art.660B

F	52
A	158
B	96
C	27
kg	3,75
Code	9.66.1R210
LIST PRICE €	~~844~~
SPECIAL PRICE €	549

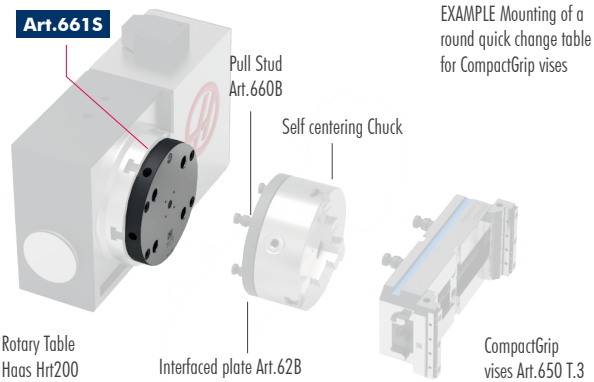
Art.660B

Quick change table pull studs

Type	1	2
Code	9.66.0B100	9.66.0B200
LIST PRICE €	30	32

Art.661H

Rialzo base in alluminio per tavola cambio rapido, possibilità di montaggio con staffe o tramite Zero Point



EXAMPLE Mounting of a round quick change table for CompactGrip vises

STANDARD FLEX VISES

5 YEARS WARRANTY

REDUCTION UP TO 24%

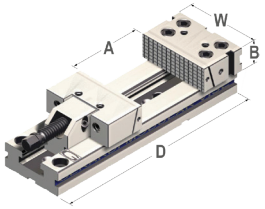
GERARDI

INNOVATIVE COMB SYSTEM FOR QUICK PULL-DOWN JAW PLATES CHANGE - IDEAL FOR VERTICAL MACHINING CENTRES

Art.1A

Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 4 Holding Clamps Art.298



Morsa modulare di precisione serie StandardFLEX

Type	2 - 25kN	3 - 30kN		4 - 30kN			5 - 40kN		
Max opening A	150	200	300	200	300	400	200	300	400
Jaw width W	121 mm	146 mm		171 mm			196 mm		
Jaw Height B	38	48		58			63		
Base Lenght D	345	420	520	455	555	655	495	595	695
Code	1.1A.20000	1.1A.32000	1.1A.33000	1.1A.42000	1.1A.43000	1.1A.44000	1.1A.52000	1.1A.53000	1.1A.54000
LIST PRICE €	~~898~~	~~1.079~~	~~1.245~~	~~1.372~~	~~1.509~~	~~1.646~~	~~1.792~~	~~2.145~~	~~2.506~~
SPECIAL PRICE €	789	839	949	1.189	1.239	1.339	1.489	1.789	2.039

*** Art.230B**
Soft

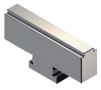
*** Art.230C**
Smooth

*** Art.230E**
With step

*** Art.230F**
Prismatic

*** Art.138**
Square stack type jaw

*** Art.150**
Stack type prismatic jaw



*** Art.212**
Mobile intermedia con doppio gradino

*** Art.257**
Hydraulic hand screw clamping device

Art.297
Positioning Key Nuts ≠16

REDUCTION UP TO 22%

* When bought with a complete vise

EXTRA LONG VISES

5 YEARS WARRANTY

REDUCTION UP TO 28%

GERARDI

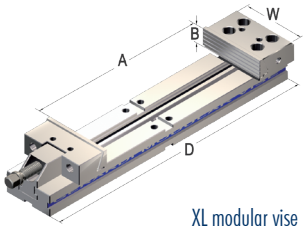
VISES WITH THE EXTRA LARGE BASE DIMENSION, MUCH LONGER THAN STD VISES - IDEAL FOR VERTICAL MACHINING CENTRES

Art.21

(Single Clamping)

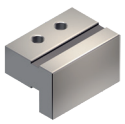
Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 6 Holding clamps Art. 298



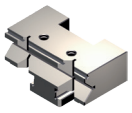
XL modular vise with standard dotation

Type	2 - 25kN	3 - 30kN		4 - 30kN		
Max opening A	320	360	460	500	600	700
Jaw width W	125 mm	150 mm		175mm		
Jaw Height B	40	50		60		
Base Lenght D	520	580	680	766	866	966
Code	2.21.23200	2.21.33600	2.21.34600	2.21.45000	2.21.46000	2.21.47000
kg	17	32	35	52	56	61
LIST PRICE €	~~1.113~~	~~1.383~~	~~1.532~~	~~1.774~~	~~1.932~~	~~2.096~~
SPECIAL PRICE €	800	1.000	1.150	1.350	1.450	1.550



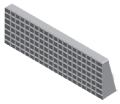
*** Art.138**
A square stack type

*** Art.150**
Prismatic stack type



*** Art.217**
Prismatic Movable

*** Art.313**
Magnetic parallel plates



*** Art.230S**
Serrated jaw plate

Art.297
Positioning Key Nuts ≠16

REDUCTION UP TO 22%

* When bought with a complete vise

MODULAR ELEMENTS

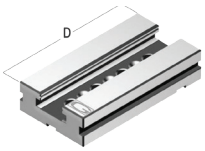
5 YEARS WARRANTY

GERARDI

BASE EXTENSION FOR MOVABLE JAWS FOR ART.1 - ART. 1A VISES - IDEAL FOR VERTICAL MACHINING CENTRES

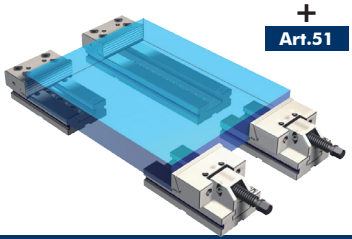
Art.51

+ 4 Holding clamps Art. 298



Type	2	3	4	5
Base Lenght D	160	230	240	300
Code	1.80.23160	1.80.33230	1.80.43250	1.80.53300
kg	3,4	8,2	11,5	20
LIST PRICE €	193	261	304	484

Art.1/1A + Art.51



AUTOMATION KITS

MADE IN ITALY

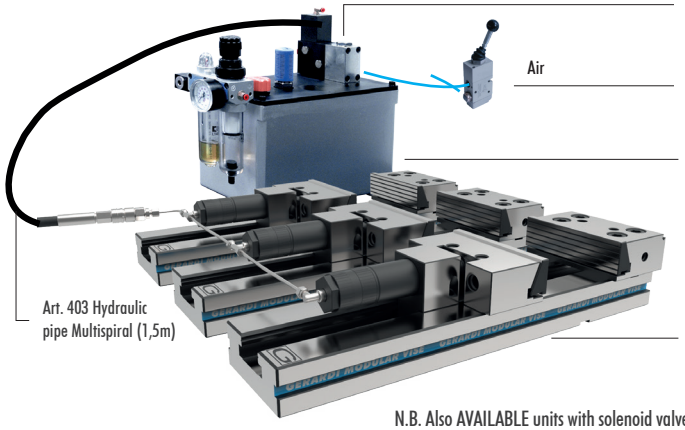
5 YEARS WARRANTY

REDUCTION UP TO 23%

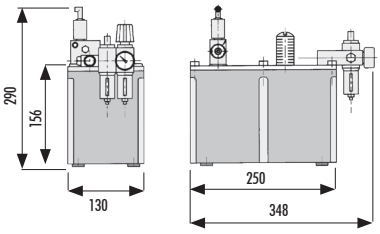
GERARDI

UNIT WITH PNEUMATIC CONTROL AND SINGLE EFFECT CYLINDER - IDEAL FOR VERTICAL MACHINING CENTRES

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A



N.B. Also AVAILABLE units with solenoid valves electromagnetics FOR CNC



N°1 CLAMPING

Art.392 VISE NOT INCLUDED

Type	2	3	4	5
Stroke Art.271	26		40	
Code	4.39.22000	4.39.23000	4.39.24000	4.39.25000
LIST PRICE €	~~1.817~~	~~1.829~~	~~1.861~~	~~2.046~~
SPECIAL PRICE €	1.499	1.499	1.499	1.599

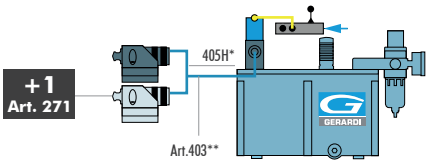
SIMULTANEOUS VISES CLAMPING KIT

*Art.405H (Not included) — Suitable galvanized steel pipe Ø6 (m1,0) Codice: 4.40.5H000

Art.392/2

(Art.271- 394 - 402 - 403)

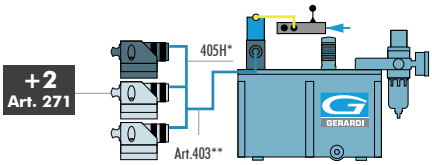
N°2 SYMULTANEOUSLY CLAMPING
Art.392 + N°1 Art.271



Type	2	3	4	5
Code	4.39.22002	4.39.23002	4.39.24002	4.39.25002
LIST PRICE €	~~2.187~~	~~2.210~~	~~2.276~~	~~2.645~~
SPECIAL PRICE €	1.799	1.799	1.799	2.099

Art.392/3

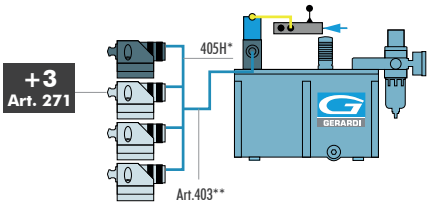
N°3 SYMULTANEOUSLY CLAMPING
Art.392 + N°2 Art.271



Type	2	3	4	5
Code	4.39.22003	4.39.23003	4.39.24003	4.39.25003
LIST PRICE €	~~2.557~~	~~2.589~~	~~2.686~~	~~3.243~~
SPECIAL PRICE €	2.099	2.099	2.099	2.499

Art.392/4

N°4 SYMULTANEOUSLY CLAMPING
Art.392 + N°3 Art.271



Type	2	3	4	5
Code	4.39.22004	4.39.23004	4.39.24004	4.39.25004
LIST PRICE €	~~2.929~~	~~2.969~~	~~3.102~~	~~3.842~~
SPECIAL PRICE €	2.399	2.399	2.399	2.999

INDEPENDENT CLAMPING GROUP KIT

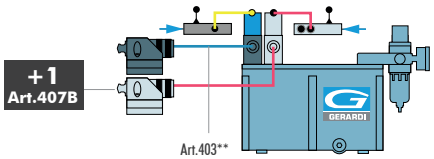
*Art.403 (Included)

Hydraulic pipe Multispiral 760bar complete with rapid connection Art. 270A (m 1,5) Codice: 4.40.30000

Art.392A/2

(Art.271- 394 - 402 - 403)

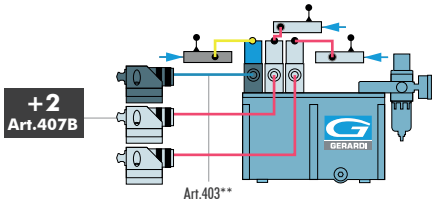
N°2 SYMULTANEOUSLY CLAMPING
Art.392 + N°1 Art.407B



Type	2	3	4	5
Code	4.39.2A202	4.39.2A302	4.39.2A402	4.39.2A502
LIST PRICE €	~~2.973~~	~~2.993~~	~~3.068~~	~~3.533~~
SPECIAL PRICE €	2.399	2.399	2.399	2.799

Art.392A/3

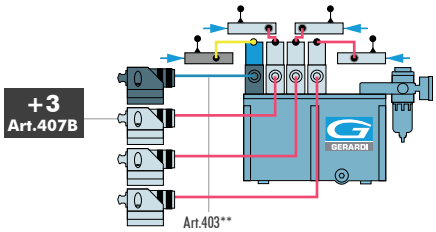
N°3 SYMULTANEOUSLY CLAMPING
Art.392 + N°2 Art.407B



Type	2	3	4	5
Code	4.39.2A203	4.39.2A303	4.39.2A403	4.39.2A503
LIST PRICE €	~~3.460~~	~~3.491~~	~~3.587~~	~~4.123~~
SPECIAL PRICE €	2.799	2.799	2.799	3.299

Art.392A/4

N°4 SYMULTANEOUSLY CLAMPING
Art.392 + N°3 Art.407B



Type	2	3	4	5
Code	4.39.2A204	4.39.2A304	4.39.2A404	4.39.2A504
LIST PRICE €	~~4.284~~	~~4.325~~	~~4.450~~	~~5.164~~
SPECIAL PRICE €	3.599	3.599	3.599	4.199

Regulated and steady tightening

FMS VISES

3 in 1 VISES

5 YEARS WARRANTY

REDUCTION UP TO 20%

GERARDI

FOR SINGLE, DOUBLE AND SELF-CENTERING CLAMPING - IDEAL FOR VERTICAL & HORIZONTAL MACHINES

Art.855 Base Body 3 in 1

Art.855A Base Body Self-Centering Only

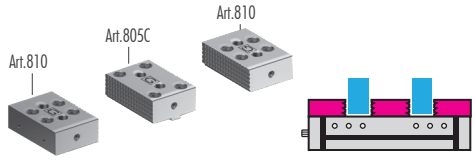
Jaw width Type W		2 (94mm) - 25kN			3 (124mm) - 30kN		4 (144mm) - 30kN
	Base eight A	90	90	90	100	100	120
	Base width B	95	95	95	125	125	145
	Base lenght C	400	500	600	500	600	600
Art.855	Code	5.85.52400	5.85.52500	5.85.52600	5.85.53500	5.85.53600	5.85.54600
	LIST PRICE €	1.325	1.794	1.981	1.721	2.380	2.192
Art.855A	Code	5.85.5240A	5.85.5250A	5.85.5260A	5.85.5350A	5.85.5360A	5.85.5460A
	LIST PRICE €	1.404	1.890	2.052	1.809	2.484	2.268

COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE

DOUBLE CLAMPING CONFIGURATION

Art.860

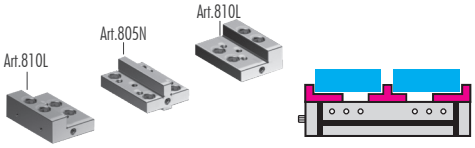
Double vises with serrated jaws



Type	2			3		4
Code	5.86.02400	5.86.02500	5.86.02600	5.86.03500	5.86.03600	5.86.04600
LIST PRICE €	~~1.741~~	~~2.214~~	~~2.399~~	~~2.198~~	~~2.855~~	~~2.823~~
SPECIAL PRICE €	1.400	1.800	1.950	1.800	2.300	2.300

Art.863

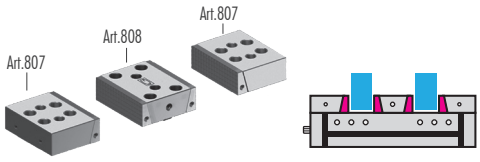
Double vise with step jaws



Type	2			3		4
Code	5.86.32400	5.86.32500	5.86.32600	5.86.33500	5.86.33600	5.86.34600
LIST PRICE €	~~1.895~~	~~2.365~~	~~2.551~~	~~2.349~~	~~3.007~~	~~3.013~~
SPECIAL PRICE €	1.550	1.900	2.100	1.900	2.450	2.450

Art.865

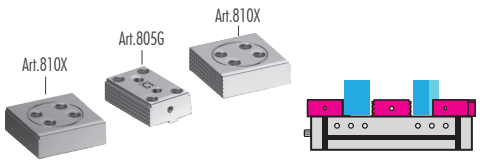
Double vise with quick change pull down jaws (comb system)



Type	2			3		4
Code	5.86.52400	5.86.52500	5.86.52600	5.86.53500	5.86.53600	5.86.54600
LIST PRICE €	~~2.058~~	~~2.528~~	~~2.716~~	~~2.655~~	~~3.318~~	~~3.436~~
SPECIAL PRICE €	1.700	2.100	2.200	2.200	2.700	2.800

Art.866

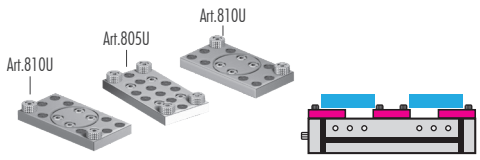
Double vise with floating step jaws (3x5)



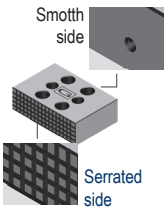
Type	2			3		4
Code	5.86.62400	5.86.62500	5.86.62600	5.86.63500	5.86.63600	5.86.64600
LIST PRICE €	~~2.176~~	~~2.648~~	~~2.833~~	~~2.680~~	~~3.338~~	~~3.292~~
SPECIAL PRICE €	1.800	2.200	2.300	2.200	2.700	2.700

Art.867

Double vise with floating step jaws with adjustable inserts



Type	2			3		4
Code	5.86.72400	5.86.72500	5.86.72600	5.86.73500	5.86.73600	5.86.74600
LIST PRICE €	~~2.541~~	~~2.959~~	~~3.197~~	~~3.078~~	~~3.737~~	~~3.761~~
SPECIAL PRICE €	1.999	2.328	2.516	2.423	2.941	2.960

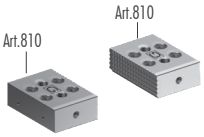


IDEAL FOR 5 AXIS MACHINING CENTRES

* SELF-CENTERING CONFIGURATION ONLY

Base Body - **Self-Centering Only**

Art.855A + 2 Serrated jaws **Art.810**



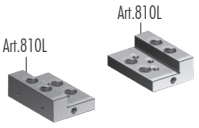
Art.860A

Type	2			3		4
* LIST PRICE €	1.599	2.072	2.257	2.038	2.695	2.603

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + 2 Step jaws **Art.810L**



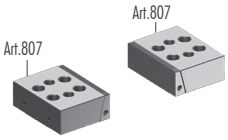
Art.863A

Type	2			3		4
* LIST PRICE €	1.671	2.141	2.328	2.108	2.765	2.694

* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + 2 Quick change pull down jaws **Art.807**



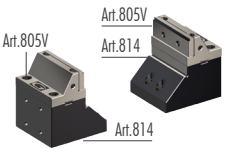
Art.865A

Type	2			3		4
* LIST PRICE €	1.792	2.262	2.450	2.264	2.927	2.920

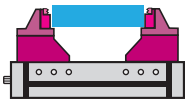
* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + **Art.814** (n°2) + **Art.805V** (n°2)



Art.868A

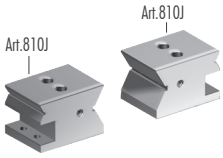


Type	2			3		4
* LIST PRICE €	2.051	2.502	2.676	2.514	3.151	3.231

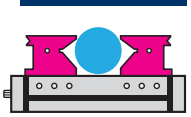
* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

Art.855A + 2 Prismatic jaws **Art.810J**



Art.870A



Type	2			3		4
* LIST PRICE €	1.827	2.298	2.483	2.307	2.965	3.017

* For self-centering configuration ONLY, spacer Art.850T included in the price

MULTIFLEX VISES

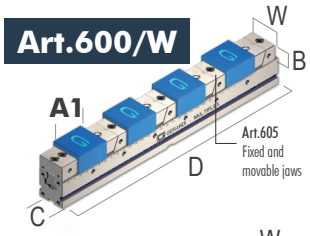
5 YEARS WARRANTY

REDUCTION UP TO 36%

GERARDI

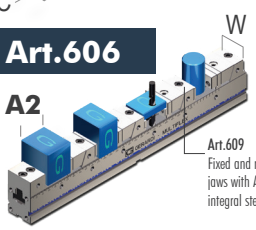
FOR MULTIPLE CLAMPING FROM 1 TO 19 WORKPIECES OF VARIOUS SIZES - IDEAL FOR VERTICAL & HORIZONTAL MACHINES

Art.600/W



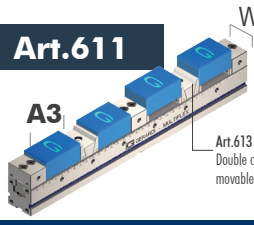
Art.605
Fixed and movable jaws

Art.606



Art.609
Fixed and movable jaws with A2 integral step

Art.611



Art.613
Double clamping movable jaws

Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops. Each vise is supplied for 4 workpieces clamping.

6 holding clamps Art.298

(* Types supplied for 3 workpieces clamping)

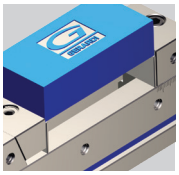
Type	Art.600 / Art.600W								Art.606				Art.611			
mm	B	C +0 -0,02	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code	LIST PRICE €	SPECIAL PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300	~~1.168~~	749	*3x19	6.60.61300	~~1.768~~	1.200	3x21	6.61.11300	~~1.768~~	1.200
	32/25	50	400	49	4x33	6.60.01400	~~1.269~~	849	4x23	6.60.61400	~~1.842~~	1.300	4x46	6.61.11400	~~1.842~~	1.300
	32/25	50	500	49	4x58	6.60.01500	~~1.383~~	949	4x48	6.60.61500	~~1.954~~	1.400	4x71	6.61.11500	~~1.954~~	1.400
	32/25	50	600	49	4x83	6.60.01600	~~1.507~~	1.049	4x73	6.60.61600	~~2.078~~	1.500	4x96	6.61.11600	~~2.067~~	1.500
	32/25	50	700	49	4x108	6.60.01700	~~1.685~~	1.149	4x97	6.60.61700	~~2.259~~	1.600	4x121	6.61.11700	~~2.259~~	1.600
2 30kN NEW	40	75	400	74	4x12	6.60.02400	~~1.520~~	1.099	*3x28	6.60.62400	~~2.200~~	1.550	4x34	6.61.12400	~~2.200~~	1.550
	40	75	500	74	4x37	6.60.02500	~~1.632~~	1.249	4x24	6.60.62500	~~2.316~~	1.650	4x59	6.61.12500	~~2.316~~	1.650
	40	75	600	74	4x62	6.60.02600	~~1.758~~	1.349	4x49	6.60.62600	~~2.443~~	1.750	4x84	6.61.12600	~~2.443~~	1.750
	40	75	700	74	4x87	6.60.02700	~~1.883~~	1.449	4x74	6.60.62700	~~2.569~~	1.850	4x109	6.61.12700	~~2.569~~	1.850
	40	75	800	74	4x112	6.60.02800	~~2.052~~	1.549	4x99	6.60.62800	~~2.749~~	1.950	4x134	6.61.12800	~~2.749~~	1.950
	40	75	900	74	4x137	6.60.02900	~~2.234~~	1.749	4x124	6.60.62900	~~2.933~~	2.050	4x158,5	6.61.12900	~~2.933~~	2.050
3 40kN	60	100	700	99	4x59	6.60.03700	~~2.178~~	1.649	4x44	6.60.63700	~~2.967~~	2.150	4x77	6.61.13700	~~2.967~~	2.150
	60	100	800	99	4x84	6.60.03800	~~2.357~~	1.749	4x69	6.60.63800	~~3.150~~	2.250	4x102	6.61.13800	~~3.150~~	2.250
	60	100	900	99	4x109	6.60.03900	~~2.542~~	1.949	4x94	6.60.63900	~~3.331~~	2.450	4x127	6.61.13900	~~3.331~~	2.450
	60	100	1000	99	4x134	6.60.03100	~~2.785~~	2.149	4x119	6.60.63100	~~3.574~~	2.650	4x152	6.61.13100	~~3.574~~	2.650

FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES

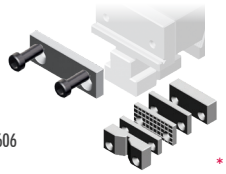
Art.616
Pair of magnetic parallel plates for Art. 600

REDUCTION UP TO 27%

* When bought with a complete vise



ESEMPIO:
Art.600 2x600 ordered with 4 pairs of magnetic parallel plates
€ 1.249 + € 96 anzichè € 160



Art.610E
Parallel jaw plate for Art.606

REDUCTION UP TO 23%

* When bought with a complete vise

MULTITASKING VISES

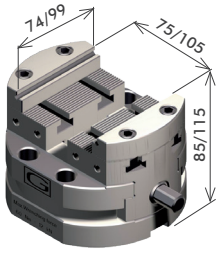
5 YEARS WARRANTY

REDUCTION UP TO 41%

GERARDI

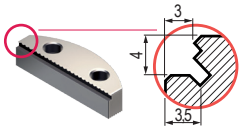
SELF-CENTERING AND ECCENTRIC VISES - IDEAL FOR 5 AXIS MACHINING CENTRES

Art.640



Standard equipment : 1 workstop,1 exagonal wrench, pair of positioning key-nuts Art.297, 1 straight pin Art.640P

Possible request of 2 Art.645T jaws instead Art.645E



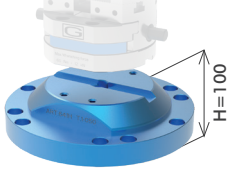
REDUCTION UP TO 22%

Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	~~1.720~~	~~2.115~~	~~2.460~~	~~2.578~~
SPECIAL PRICE €	1.049	1.249	2.039	2.124

Rialzo Semplice per morsa Art.640

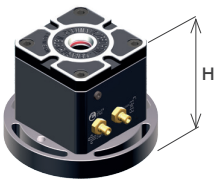
Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	~~621~~	~~731~~	~~746~~	~~1.133~~
SPECIAL PRICE €	400	450	600	900

Art.641H

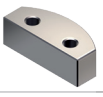


Steel risers with zero point for Art.640 for quick change
Standard equipment : 1 pull-stud Art.10S / 11S 1 teflon cap with O-ring Art.9
1 positioning pin Art.640P, 1 shoulder calibrated screw Art.79

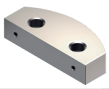
Art.63



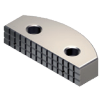
Type	1	2	3 (DOUBLE)
Altezza H	100	125	150
Code	9.63.10000	9.63.2000	9.63.3000
LIST PRICE €	~~1.143~~	~~1.914~~	~~2.271~~
SPECIAL PRICE €	949	1.449	1.836



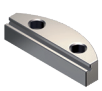
Art.645B
Soft Jaw



Art.645C
Smooth Jaw

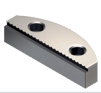


Art.645D
Serrated Jaw



Art.645E
Step Jaw

Art.645F
Prismatic Jaw



Art.645T
Grip Jaw EQUIPPED

Type	1	2	3
Code	6.64.5B100	6.64.5B200	6.64.5B300
LIST PRICE €	~~99~~	~~118~~	~~154~~
SPECIAL PRICE €	77	93	121
Code	6.64.5C100	6.64.5C200	6.64.5C300
LIST PRICE €	~~99~~	~~118~~	~~154~~
SPECIAL PRICE €	77	93	121
Code	6.64.5D100	6.64.5D200	6.64.5D300
LIST PRICE €	~~99~~	~~118~~	~~154~~
SPECIAL PRICE €	77	93	121
Code	6.64.5E100	6.64.5E200	6.64.5E300
LIST PRICE €	~~111~~	~~130~~	~~166~~
SPECIAL PRICE €	87	102	130
Code	6.64.5F100	6.64.5F200	6.64.5F300
LIST PRICE €	~~125~~	~~141~~	~~179~~
SPECIAL PRICE €	98	111	141
Code	6.64.5T100	6.64.5T200	6.64.5T300
LIST PRICE €	~~125~~	~~141~~	~~179~~
SPECIAL PRICE €	98	111	141

TOMBSTONES

MADE IN ITALY

5 YEARS WARRANTY

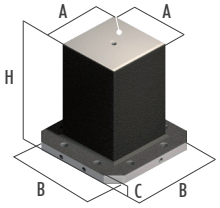
REDUCTION UP TO 38%

GERARDI

SOLID CAST IRON CAST WITH DOUBLE STRESS RELIEVING HEAT TREATMENT - IDEAL FOR ORIZONTAL MACHINING CENTRES MADE IN ITALY

STANDARD JAPANESE

5th faccia lavorabile



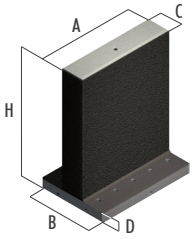
Art.53B

Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P.€
8.53.B00080	260	400	45	-	550	197	~~1.799~~	1.550
8.53.B00081	260	400	45	-	660	228	~~2.076~~	1.690
8.53.B00100	260	500	45	-	650	255	~~2.346~~	2.000
8.53.B00105	260	500	45	-	750	284	~~2.432~~	2.000
8.53.B00115	310	500	45	-	900	383	~~3.447~~	2.700
8.53.B00171	360	500	45	-	700	356	~~3.231~~	2.500
8.53.B00180	360	630	45	-	820	452	~~4.094~~	3.200
*8.53.B00211	510	630	45	-	860	61	~~5.687~~	3.550

*Solo per pallet a cave a "T"

Art.53B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P.€
8.53.B20080	182	~~2.292~~	1.950
8.53.B20081	204	~~2.601~~	2.050
8.53.B20100	238	~~2.938~~	2.400
8.53.B20105	254	~~3.046~~	2.500
8.53.B20115	354	~~4.185~~	3.300
8.53.B20171	326	~~3.923~~	3.050
8.53.B20180	427	~~5.123~~	4.000
8.53.B20211	593	~~6.905~~	4.350

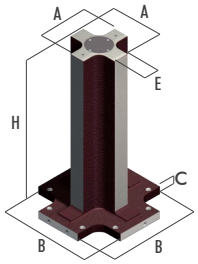


Art.55B

Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P.€
8.55.B00052	400	400	160	50	660	244	~~2.276~~	1.800
8.55.B00053	500	500	160	50	700	331	~~3.039~~	2.300
8.55.B00054	500	500	210	55	600	316	~~2.953~~	2.300
8.55.B00170	630	450	160	55	820	460	~~4.220~~	3.200
8.55.B00172	630	630	210	55	850	545	~~5.027~~	3.540
8.55.B00190	800	450	160	65	800	604	~~5.635~~	4.040

Art.55B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P.€
8.55.B20052	206	~~2.763~~	2.150
8.55.B20053	303	~~3.690~~	2.800
8.55.B20054	301	~~3.585~~	2.800
8.55.B20170	433	~~5.124~~	4.000
8.55.B20172	520	~~6.104~~	4.300
8.55.B20190	782	~~6.842~~	4.900



Art.57B

Code	A	B	C	E	H	kg	LIST PRICE €	SPECIAL P.€
8.57.B00100	203	500	40	80	750	157	~~1.632~~	1.450
8.57.B00110	273	500	40	80	850	235	~~2.024~~	1.900
8.57.B00120	233	500	40	110	850	218	~~1.951~~	1.650
8.57.B00130	303	500	40	150	850	269	~~2.348~~	1.950
8.57.B00140	303	630	40	150	950	327	~~2.657~~	2.250

Art.57B2 PLUS

Code	kg	LIST PRICE €	SPECIAL P.€
8.57.B20100	155	~~2.014~~	1.800
8.57.B20110	241	~~2.532~~	2.200
8.57.B20120	216	~~2.481~~	2.150
8.57.B20130	232	~~2.887~~	2.350
8.57.B20140	325	~~3.197~~	2.550

A One integral G30 cast iron casting rough milled with double stressrelieving heat treatment. Wall thickness 43-45 mm (10 mm stock)

B Rough milled casting with machined and hand scraped base face for direct clamping on Japanese standard pallet.Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis.

C Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm

B2 PLUS 1mm overstock on each side. Ready for installation and to be machined for reset with machine axis

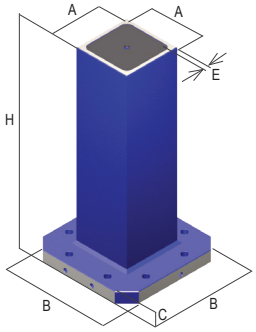
E Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm

F Integral cube with hardened bushing 100 Cr6 and stainless steelhelicoils. Tolerance ± 0,02 mm

INTEGRAL VISE-CUBE WITH BASE PLATE

Art.53B1

Light Cube
Finished Base



REDUCTION UP TO 21%

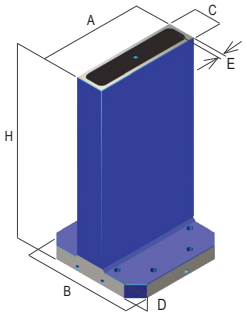
Dimensions

A	B	C	E	H	kG	Code	LIST PRICE €	SPECIAL PRICE €
210	400	45	25	750	167	8.53.B10055	~~1.799~~	1.416
260	400	45	25	850	229	8.53.B10085	~~2.169~~	1.707
260	500	45	25	750	234	8.53.B10105	~~2.367~~	1.863
360	500	45	30	900	400	8.53.B10182	~~3.352~~	2.638
360	630	45	30	950	468	8.53.B10185	~~4.014~~	3.159
460	630	45	35	950	634	8.53.B10205	~~5.010~~	3.943

E= Wall tickness

Art.55B1

2 sides tombstones light
Finished Base



REDUCTION UP TO 21%

Dimensions

A	B	C	D	E	H	kG	Code	LIST PRICE €	SPECIAL PRICE €
400	400	110	55	25	750	193	8.55.B10045	~~2.049~~	1.613
400	400	160	55	25	850	239	8.55.B10050	~~2.274~~	1.790
500	500	160	55	25	750	277	8.55.B10053	~~2.676~~	2.106
500	500	210	55	30	900	402	8.55.B10085	~~3.428~~	2.699
630	630	210	55	30	950	553	8.55.B10172	~~4.614~~	2.632

E= Wall tickness

ZERO POINT UNITS & PLATES

MADE IN ITALY

5 YEARS WARRANTY

REDUCTION UP TO 41%

GERARDI

SET UP TIMES REDUCED OF 90%, REPEATABILITY WITHIN 0,005 MM - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

THE CLASSIC MULTIPLE PNEUMATIC

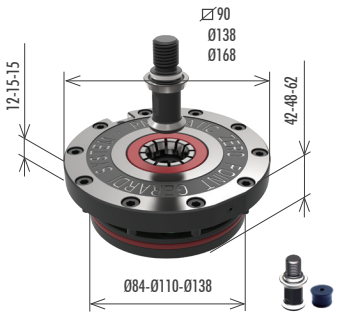
Standard Equipment: 1 pull-stud Art.11A
1 Teflon cup with O-Ring Art.9

THE HERMETIC SINGLE PNEUMATIC

Art.664 — WITH FLANGE

Type	1	2	3
Code	9.66.41000	9.66.42000	9.66.43000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	~~613~~	~~923~~	~~1.159~~
OFFER €	€ 499	€ 599	€ 999

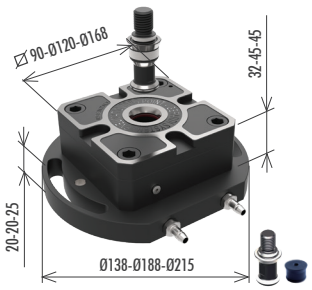
Art.665 — BUILT-IN



Type	1	2	3
Code	9.66.51000	9.66.52000	9.66.53000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	~~494~~	~~801~~	~~1.043~~
OFFER €	€ 399	€ 499	€ 899

Art.664S — WITH FLANGE

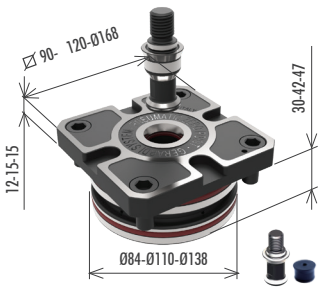
DOPPIO EFFETTO ARIA+MOLLE



Type	1	2	3
Code	9.66.4S100	9.66.4S200	9.66.4S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	~~710~~	~~1.006~~	~~1.159~~
OFFER €	€ 599	€ 699	€ 999

Art.665S — BUILT-IN

DOPPIO EFFETTO ARIA+MOLLE



Type	1	2	3
Code	9.66.5S100	9.66.5S200	9.66.5S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	~~592~~	~~887~~	~~1.043~~
OFFER €	€ 499	€ 599	€ 899

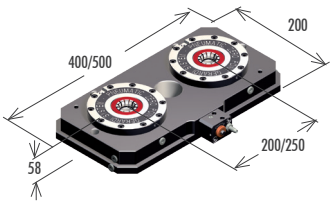
Clamping force 5 ÷ 40 kN / Holding force more than 60 kN / Pneumatic release 6 ÷ 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning /
Only for SINGLE ZERO POINT (S version): 4 KEYWAYS and DOUBLE EFFECT FUNCTION

PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

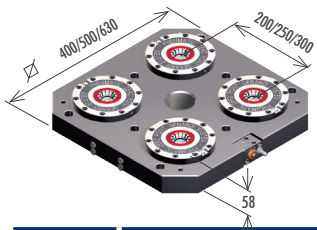
KIT #3 E #4 STANDARD POSITIONING & LOCKING INCLUDED, SPECIFIC LOCKING **EXTRA***

KIT #1 — VERTICAL CNC



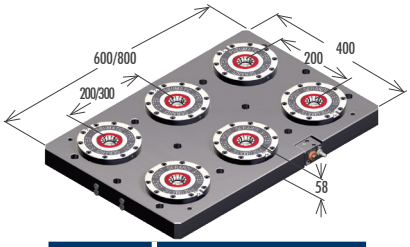
Art.81P	BASE PLATE 200x400	BASE PLATE 200x500
LIST PRICE €	~~2.644~~	~~2.711~~
SPECIAL P.€	1.749	1.849

KIT #2 — HORIZONTAL CNC



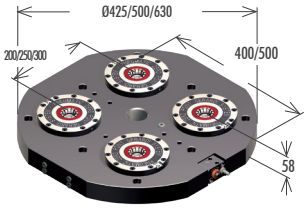
Art.80P	BASE PLATE 400x400	BASE PLATE 500x500	BASE PLATE 630x630
LIST PRICE €	~~4.737~~	~~4.958~~	~~5.432~~
SPECIAL P.€	3.199	3.399	3.899

KIT #3 — VERTICAL CNC



Art.81P	BASE PLATE 400x600	BASE PLATE 400x800
LIST PRICE €	~~6.830~~	~~7.118~~
SPECIAL P.€	4.499	4.799

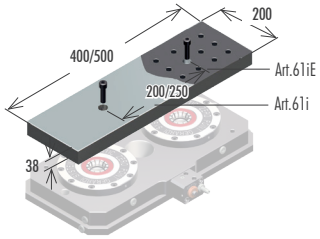
KIT #4 — 5TH AXIS CNC



Art.82P	ROUND BASE PLATE Ø425	ROUND BASE PLATE Ø500	ROUND BASE PLATE Ø630
LIST PRICE €	~~4.958~~	~~4.936~~	~~5.508~~
SPECIAL P.€	3.399	3.499	3.999

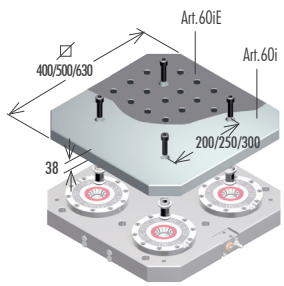
INTERFACE PLATES FOR ZERO POINT BASE PLATES

*Contact Us and require the technical drawing



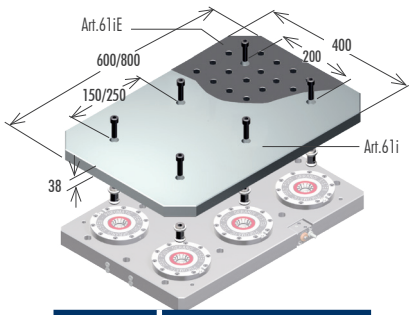
Art.61iC	SMOOTH 200x400	SMOOTH 200x500
LIST PRICE €	~~908~~	~~976~~
SPECIAL P.€	549	649

Art.61iE	INTEGRAL GRID	
LIST PRICE €	~~1.101~~	~~1.213~~
SPECIAL P.€	649	749



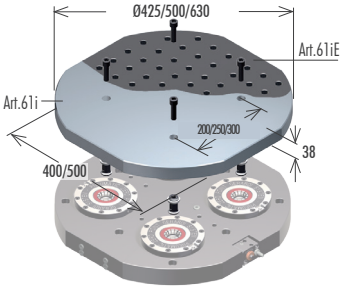
Art.60iC	SMOOTH 400x400	SMOOTH 500x500	SMOOTH 630x630
LIST PRICE €	~~1.112~~	~~1.339~~	~~1.679~~
SPECIAL P.€	863	1.039	1.303

Art.60iE	INTEGRAL GRID		
LIST PRICE €	~~1.461~~	~~1.910~~	~~3.000~~
SPECIAL P.€	1.040	1.360	2.136



Art.61iC	SMOOTH 400x600	SMOOTH 400x800
LIST PRICE €	~~1.701~~	~~2.268~~
SPECIAL P.€	1.320	1.760

Art.61iE	INTEGRAL GRID	
LIST PRICE €	~~2.022~~	~~2.875~~
SPECIAL P.€	1.440	2.048



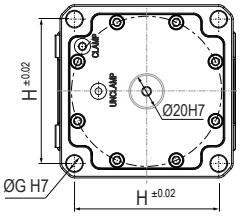
Art.62iC	SMOOTH Ø425	SMOOTH Ø500	SMOOTH Ø630
LIST PRICE €	~~1.192~~	~~1.361~~	~~1.588~~
SPECIAL P.€	924	1.056	1.232

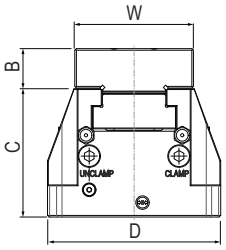
Art.62iE	INTEGRAL GRID		
LIST PRICE €	~~1.461~~	~~1.865~~	~~2.494~~
SPECIAL P.€	1.040	1.328	1.776

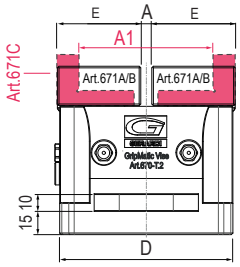
HYDRAULIC OR PNEUMATIC VISE DOUBLE EFFECT - IDEAL FOR 5 AXIS MACHINING CENTRES

Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



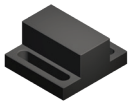




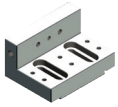
Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P) - 2 Niplon o 2 Art.PN04 - No return valve (Art.PN16)

Type	2	3	4
Jaw width W	74	99	124
Max opening A	6,4	8,5	12
Max opening A1	88,9	130,2	162
Vise height C+B	105	135	165
Base height C	80	105	130
Base lenght D	106	166	206
Jaw lenght E	52	78	96
Pitch centering and fixing holes H	90	140	170
Air pressure		Max 10BAR	
Clamping force	**7 kN**	**14,4 kN**	**16,9 kN**
ART.670 Pneumatic - Code	7.67.0PN20	7.67.0PN30	7.67.0PN40
LIST PRICE €	1.737	2.317	3.069
Pressure	**30 Bar**	**30Bar**	**25 Bar**
Clamping force	**19 kN**	**37,5 kN**	**47 kN**
ART.670 Hydraulic - Code	7.67.0ID20	7.67.0ID30	7.67.0ID40
LIST PRICE €	1.737	2.317	3.069

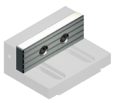
Art.671A
Soft Jaw



Art.671B
Soft narrow jaw

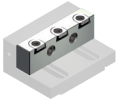


Art.671C
Jaw for narrow width standard jaw plates



Art.243
Hardened grooved straight jaw plate

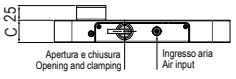
Art.245
Hardened smooth straight jaw plate

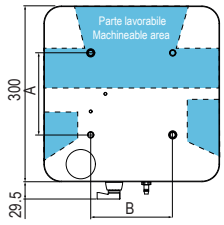


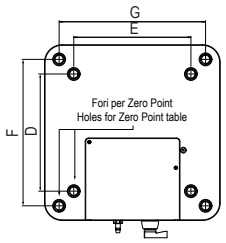
Art.247G
Straight plate with GRIP inserts

INTERFACED PLATE FOR GRIP MATIC VISES - IDEAL FOR 5 AXIS MACHINING CENTRES

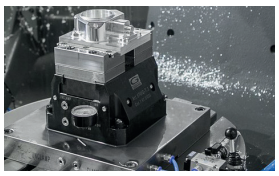
Art.670CP SEMI-AUTOMATIC





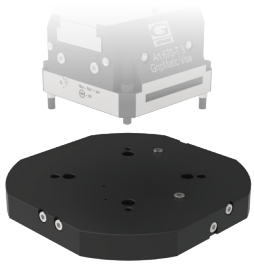


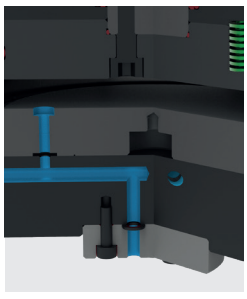
Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.



Type	2	3	4
Holes pitch A	90	140	170
Holes pitch B	90	140	170
Plate height C	38	38	38
Pitch holes (Zero Point) D	200	200	200
Pitch holes (Zero Point) E	200	200	200
Pitch holes (Zero Point) F	250	250	250
Pitch holes (Zero Point) G	250	250	250
Air pressure		Max 10BAR	
Clamping Force	**7 kN**	**14,4 kN**	**16,9 kN**
Code	7.67.0CP20	7.67.0CP30	7.67.0CP40
LIST PRICE €	2.204	2.204	2.204

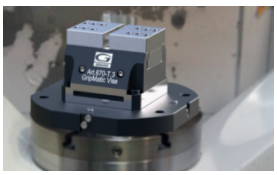
Art.670AP AUTOMATIC





Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).

* Minimun price, PERSONALIZATION INCLUDED



100% CUSTOMIZABLE PLATE

Type	2	3	4
Air pressure		Max 10BAR	
Clamping force	**7 kN**	**14,4 kN**	**16,9 kN**
ART.670 Pneumatic - Code	7.67.0AP20	7.67.0AP30	7.67.0AP40
LIST PRICE € *	2.424	2.424	2.424

BASE PLATE

MADE IN ITALY

5 YEARS WARRANTY

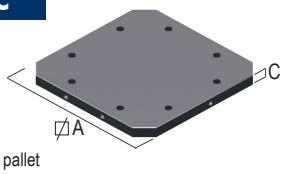
REDUCTION UP TO 28%

GERARDI

SQUARE, RECTANGULAR AND ROUNDED - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

SQUARE BASE PLATES (STEEL) - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

Art. 60C

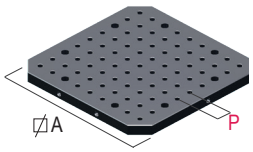


Tailor made smooth pallet base plate.Two faces ground

A	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	38	45	8.60.C40404S	~~1.112~~	899
500	38	70	8.60.C50504S	~~1.339~~	1.099
630	38	115	8.60.C63634S	~~1.679~~	1.349
800	38	180	8.60.C80804S	~~2.200~~	1.799

Art. 60E

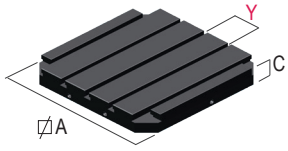
P = Pitch 40 or 50mm



Tailor made grid type with solid calibrated holes and threads

A	C	Kg	Code	P= 40 LIST PRICE €	P= 40 SPECIAL PRICE €	P= 50 LIST PRICE €	P= 50 SPECIAL PRICE €
400	48	55	8.60.E40400S	~~1.798~~	1.299	~~1.461~~	1.099
500	48	85	8.60.E50500S	~~2.359~~	1.699	~~1.910~~	1.399
630	48	135	8.60.E63630S	~~3.617~~	2.599	~~3.000~~	2.199
800	48	240	8.60.E80800S	~~5.616~~	4.099	~~3.932~~	2.900

Art. 60H



Tailor made withparallel slots

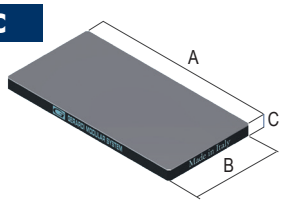
Order must include X and Y dimensions

A	C	X*	Y	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	100	80	8.60.H40400S	~~1.910~~	1.499
500	73	16	100	115	8.60.H50500S	~~2.696~~	2.099
630	73	16	100	205	8.60.H63630S	~~3.932~~	2.999
800	73	16	100	290	8.60.H80800S	~~4.493~~	3.499

* X = 16mm e 18mm standard. Other dimension on reqest

RECTANGULAR BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

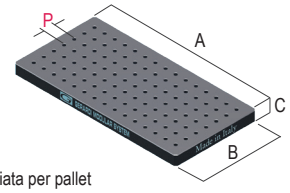
Art. 61C



Piastra base liscia interfacciata. Piani rettificati

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	71	8.61.C40600S	~~1.701~~	1.399
600	500	38	89	8.61.C50600S	~~1.928~~	1.549
800	400	38	95	8.61.C40800S	~~2.268~~	1.799
900	450	38	120	8.61.C45900S	~~2.835~~	2.299
1000	500	38	149	8.61.C50100S	~~3.402~~	2.699

Art. 61E

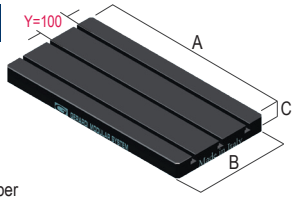


P = Pitch 40 or 50mm

Piastra base a reticolo interfacciata per pallet con fori calibrati e filettati integrali

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	90	8.61.E40600S	~~2.022~~	1.499
600	500	38	112	8.61.E50600S	~~2.472~~	1.799
800	400	38	119	8.61.E40800S	~~2.875~~	2.099
900	450	38	150	8.61.E45900S	~~3.370~~	2.499
1000	500	38	188	8.61.E50100S	~~3.932~~	2.899

Art. 61H



Piastra base interfacciata per pallet con cave parallele

Order must include X and Y dimensions

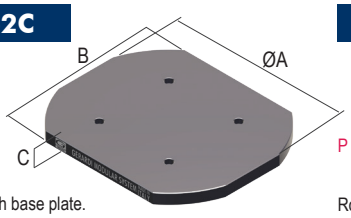
A	B	C	X*	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	73	16	122	8.61.H40600S	~~2.472~~	1.899
600	500	73	16	155	8.61.H50600S	~~3.370~~	2.599
800	400	73	16	165	8.61.H40800S	~~3.033~~	2.399
900	450	73	16	212	8.61.H45900S	~~4.493~~	3.499
1000	500	73	16	237	8.61.H50100S	~~5.055~~	3.899

Tolerance ± 0,02 mm, Grid pitch 40mm = Ø 12 / M10 - Grid pitch 50mm = Ø 16 / M12

* X = 16mm e 18mm standard. Other dimension on reqest

ROUNDED BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

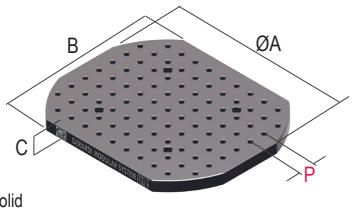
Art. 62C



Rounded smooth base plate. Faces ground

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.C4032S	~~1.192~~	949
500	400	38	58	8.62.C5040S	~~1.361~~	1.099
630	500	38	93	8.62.C6350S	~~1.588~~	1.299
800	630	38	-	8.62.C8063S	~~2.042~~	1.599

Art. 62E

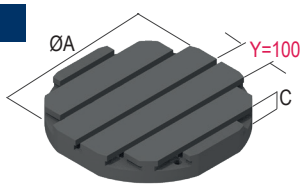


P = Pitch 40 or 50mm

Rounded base plate with solid calibratec holes and threads

A	B	C	Kg	Code	P= 50 LIST PRICE €	P= 50 SPECIAL PRICE €
400	320	38	37	8.62.E4032S	~~1.461~~	1.099
500	400	38	58	8.62.E5040S	~~1.865~~	1.399
630	500	38	93	8.62.E6350S	~~2.494~~	1.799
800	630	38	150	8.62.E8063S	~~3.617~~	2.599

Art. 62H



Round pallet base plate with parallel slots

Order must include X and Y dimensions

A	C	X*	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	-	8.62.H4032S	~~1.910~~	1.499
500	73	16	-	8.62.H5040S	~~2.696~~	2.099
630	73	16	-	8.62.H6350S	~~3.932~~	2.999
800	73	16	-	8.62.H8063S	~~4.493~~	3.499

Tolerance ± 0,02 mm, Grid pitch 50mm = Ø 16 / M12

* X = 16mm e 18mm standard. Other dimension on reqest

STATIC TOOL HOLDERS

MADE IN ITALY

2 YEARS WARRANTY

REDUCTION UP TO 20%

GERARDI

SAVE PURCHASING STATIC TOOL HOLDERS - CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

Ask the password to your supplier

SCAN THE QR CODE AND CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

DIN 69880 · DMG MORI · Mazak · OKUMA · BMT Bolt Mounted Turret · HAAS · Nakamura-Tome · PTW TSUGAMI CORPORATION

EXAMPLE KIT 1

2 PCS

PURCHASING
2 STATIC TOOLS

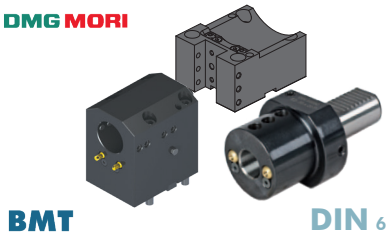
BMT DIN 69880

REDUCTION UP TO **10%**

EXAMPLE KIT 2

3 PCS

PURCHASING
3 STATIC TOOLS



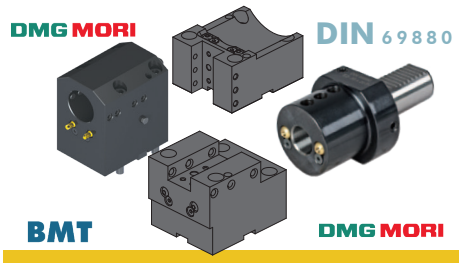
DMG MORI BMT DIN 69880

REDUCTION UP TO **15%**

EXAMPLE KIT 3

4 PCS

PURCHASING
4 STATIC TOOLS



DMG MORI DIN 69880 BMT DMG MORI

REDUCTION UP TO **20%**

UNIVERSAL QUICK CHANGE ADAPTORS

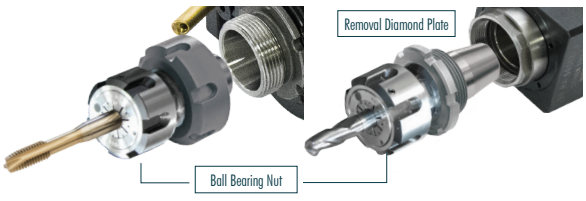
MADE IN ITALY

2 YEARS WARRANTY

REDUCTION UP TO 22%

GERARDI

NEW TYPES 2.0 - COMPATIBLE WITH ALL ER OUTPUTS



PATENDED
REMOVABLE DIAMOND PLATE

- Reduce set-up time and possibility of offline tool presetting
- Universal HIGH TORQUE modular quick change adaptor
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply
- Using the quick change adaptors, we suggest not to exceed 10.000 Rpm

PRICE LIST 412€ EACH

WHILE STOCK LASTS!

2 PCS

PURCHASING
2 UNIVERSAL QUICK CHANGES
(INTERNAL OR EXTERNAL NUTS)

KIT1

REDUCTION UP TO **13%**

3 PCS

PURCHASING
3 UNIVERSAL QUICK CHANGES
(INTERNAL OR EXTERNAL NUTS)

KIT2

REDUCTION UP TO **17%**

4 PCS

PURCHASING
4 UNIVERSAL QUICK CHANGES
(INTERNAL OR EXTERNAL NUTS)

KIT3

REDUCTION UP TO **22%**

DRIVEN TOOL HOLDERS

MADE IN ITALY

2 YEARS WARRANTY

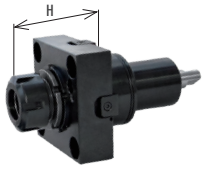
REDUCTION UP TO 32%

GERARDI

DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!

BMT
Bolt Mounted Turret

COMPATIBLE WITH
DOOSAN / HARDINGE / SAMSUNG / HWACHEON / HYTNDAU WUA / VICTOR / HAAS



Axial — 80 BAR

Radial — 80 BAR

Adjustable — 80 BAR

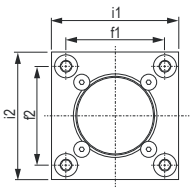
BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!

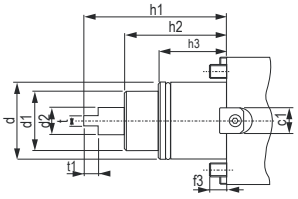
BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A03	25	Max 57,2	35	8000	~~1.002~~	839
	99.DS.A04	25	Max 57,2	35	8000	~~1.144~~	929
55	99.DS.A01	25	Max 57,2	40	8000	~~1.323~~	899
	99.DS.A02	25	Max 57,2	40	8000	~~1.206~~	979
65 HAAS READY!	99.DS.A41	32	Max 72,5	70	6000	~~1.236~~	1.049
	99.DS.A42	32	Max 72,5	70	6000	~~1.422~~	1.179
75	99.DS.A34	40	Max 90,2	100	6000	~~1.453~~	1.249
	99.DS.A35	40	Max 90,2	100	6000	~~1.669~~	1.399

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A07C	25	65	35	8000	~~1.768~~	1.499
	99.DS.A08C	25	65	35	8000	~~2.126~~	1.799
55	99.DS.A11C	25	70	40	8000	~~1.978~~	1.599
	99.DS.A12C	25	70	40	8000	~~2.337~~	1.899
65 HAAS READY!	99.DS.A51C	32	72	70	6000	~~2.077~~	1.699
	99.DS.A52C	32	72	70	6000	~~2.460~~	1.999
75	99.DS.A38C	40	60	100	6000	~~3.214~~	2.649
	99.DS.A39C	40	60	100	6000	~~3.857~~	3.099

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A16	20	65	15	8000	~~4.561~~	3.899
	99.DS.A17	20	65	15	8000	~~5.933~~	4.699
55	99.DS.A23	20	65	15	8000	~~4.561~~	3.899
	99.DS.A66	20	65	15	8000	~~5.933~~	4.699
65 HAAS READY!	99.DS.A64	25	75	25	6000	~~5.068~~	4.299
	99.DS.A65	25	75	25	6000	~~6.551~~	5.199
75	99.DS.A47	25	75	25	6000	~~5.068~~	4.299
	99.DS.A48	25	75	25	6000	~~6.551~~	5.199

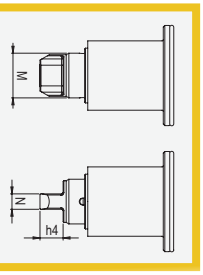
Both direction of rotation to machine spindle available*





Bigger Tenon

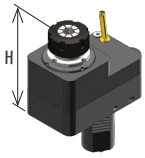
BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2	h4	N	ØM
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5	-	-	-
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5	9,5	8	29
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14	15	10	29
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15	-	-	-
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20	-	-	-



SPECIAL OFFER ON THE NEW RANGE OF DRIVEN TOOLS BIMU 2022

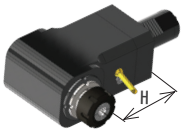
Mazak QTN3

QUICK TURN NEXUS QTN 300 / 350 / 400 / 450 - SQT 28 / 30 - 300



Off-set Axis — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A71	40	145	100	4000	~~3.223~~	3.000
99.MZ.A72	40	145	100	4000	~~3.525~~	3.200

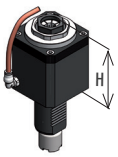


Radial — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A75	40	160	100	4000	~~3.324~~	3.100
99.MZ.A81	40	160	100	4000	~~3.828~~	3.500

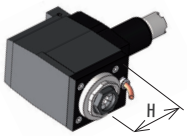
OKUMA VDI40

OKUMA CAPTAIN L370 M - ES L10 M - GENOS L300, L3000-E M/MY (VDI40)
LB 300 MW - LB/LU 300 MY - LB/LU 300, 3000 M (VDI40)



Axial — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A18	40	98,6	70	6000	~~1.890~~	1.499
99.OK.A23	40	98,6	70	6000	~~2.393~~	1.899



Radial — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A19	40	70	60	6000	~~3.274~~	2.549
99.OK.A25	40	70	60	6000	~~4.030~~	3.149

TAKISAWA BMT60

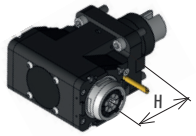
NEW

EX 380/310/508/510/708/710/910 - EX 2000 M/Y - TC 350 MC - TT 350 MC - NEX 108/110/908/910 - LA 200/250 M/Y - LA 250 YS (15 stations) - FX 800 - MX 800 - VTL 450 M - LX 2500 M/Y

Axial — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A12	32	93	50	6000	~~1.455~~	1.149
99.TK.A13	32	93	50	6000	~~2.148~~	1.699

NEW



Radial — 80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A02	32	90	50	6000	~~3.047~~	2.399
99.TK.A05	32	90	50	6000	~~3.235~~	2.549

DRIVEN TOOL HOLDERS

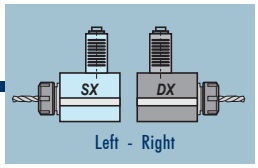
MADE IN ITALY

2 YEARS WARRANTY

REDUCTION UP TO 20%

GERARDI

DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



DIN 5480

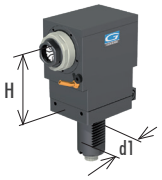
VDI - DIN69880

** In case of order specify always left or right orientation you need*

80 BAR

d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8003	25	66	32	6000	~~890~~	779
	99.ST.8011	25	66	32	6000	~~1.150~~	979
40	99.ST.8005	32	95	63	6000	~~1.113~~	999
	99.ST.8013	32	95	63	6000	~~1.455~~	1.229

Direction of rotation same as machine spindle



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8030	25	55	32	6000	~~1.869~~	1.599
	99.ST.8038	25	55	32	6000	~~2.151~~	1.829
40	99.ST.8033	32	100	63	6000	~~2.365~~	1.999
	99.ST.8041	32	100	63	6000	~~2.716~~	2.299

Direction of rotation opposite to machine spindle

DIN 5482

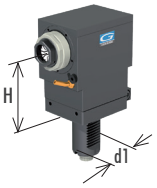
VDI - DIN69880

** In case of order specify always left or right orientation you need*

80 BAR

d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8201	25	94	32	6000	~~839~~	779
	99.ST.8207	25	94	32	6000	~~1.127~~	979
40	99.ST.8203	32	115	63	5000	~~1.010~~	899
	99.ST.8208	32	115	63	5000	~~1.307~~	1.129

Direction of rotation same as machine spindle



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8217	25	55	32	6000	~~1.684~~	1.449
	99.ST.8223	25	55	32	6000	~~1.966~~	1.699
40	99.ST.8220	32	100	63	5000	~~2.017~~	1.699
	99.ST.8226	32	100	63	5000	~~2.359~~	1.999

Direction of rotation opposite to machine spindle

BARUFFALDI

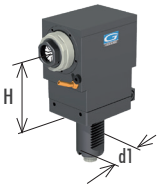
VDI - DIN69880

** In case of order specify always left or right orientation you need*

80 BAR

d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0003	25	94	32	6000	~~868~~	779
	99.BF.0010	25	94	32	6000	~~1.158~~	979
40	99.BF.0005	32	117	63	5000	~~1.047~~	929
	99.BF.0011	32	115	63	5000	~~1.350~~	1.179

Direction of rotation same as machine spindle



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0021	25	55	32	6000	~~1.729~~	1.499
	99.BF.0027	25	55	32	6000	~~2.025~~	1.749
40	99.BF.0024	32	100	63	5000	~~2.077~~	1.749
	99.BF.0030	32	100	63	5000	~~2.433~~	2.049

Direction of rotation opposite to machine spindle

DIN 1809

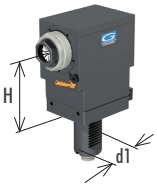
VDI - DIN69880

** In case of order specify always left or right orientation you need*

80 BAR

d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0903	25	94	32	6000	~~839~~	779
	99.DP.0910	25	94	32	6000	~~1.127~~	979
40	99.DP.0905	32	115	63	5000	~~1.010~~	879
	99.DP.0911	32	115	63	5000	~~1.307~~	1.129

Direction of rotation same as machine spindle



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0919	25	55	32	6000	~~1.684~~	1.449
	99.DP.0925	25	55	32	6000	~~1.966~~	1.699
40	99.DP.0922	32	100	63	5000	~~2.017~~	1.699
	99.DP.0928	32	100	63	5000	~~2.359~~	1.999

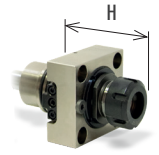
Direction of rotation opposite to machine spindle

Biglia

NEW **BMT 55** RANGE OUT OF CATALOGUE

NICKEL PLATING SOLID BODY

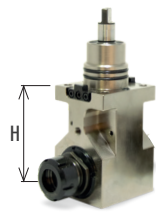
80 BAR



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A01	10.57.88.00	25	70	47	6.000	699
	99.BG.A02	T.134-00061	32	70	47	6.000	699
	99.BG.A03	T.134-00071	32	70	47	6.000	949

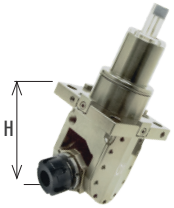
Direction of rotation same as machine spindle

80 BAR



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A05	10.57.87.00	25	70	47	6.000	1.249
	99.BG.A06	T.134-00062	32	70	47	6.000	1.249
	99.BG.A07	T.134-00072	32	70	47	6.000	1.649
	99.BG.A08	T.134-00076	25	100	47	6.000	1.399
	99.BG.A09	T.134-00077	32	100	47	6.000	1.399
	99.BG.A10	T.134-00088	32	100	47	6.000	1.649

Direction of rotation same as machine spindle



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A15	T.134-00025	16	60	16	6.000	2.849
	99.BG.A16	T.134-00057	20	60	16	6.000	2.849

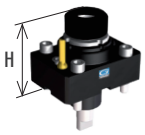
Direction of rotation same as machine spindle

DMG MORI

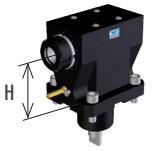
NLX 1500 - 2000 - 2500 - 3000 **12 Positions**

NZX **12 Positions**

80 BAR



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.G59	32	86,2 ÷ 89,9	60	10.000	~~1.212~~	999
99.MS.G60	32	86,2 ÷ 89,9	60	10.000	~~1.793~~	1.429
99.MS.G62	40	88,5 ÷ 92	60	10.000	~~1.212~~	999
99.MS.G63	40	88,3 ÷ 92	60	10.000	~~1.793~~	1.429

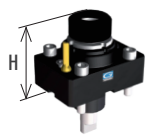


Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A72	32	Max 90	60	10.000	~~2.596~~	2.099
99.MS.A73	32	Max 90	60	10.000	~~2.905~~	2.349
99.MS.A76	40	90	60	10.000	~~2.596~~	2.099
99.MS.A77	40	90	60	10.000	~~2.905~~	2.349

Both direction of rotation to machine spindle available*

NZ 1500 - 2000 - 3100 - 3150 - 3200 **16 Positions**

80 BAR



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A101	25	80,6 ÷ 84,3	50	12.000	~~1.212~~	1.049
99.MS.A102	25	80,6 ÷ 84,3	50	12.000	~~1.793~~	1.479
99.MS.A103	32	85,5 ÷ 89,2	50	12.000	~~1.212~~	1.049
99.MS.A104	32	85,5 ÷ 89,2	50	12.000	~~1.793~~	1.479

Direction of rotation same as machine spindle

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A106	25	85	50	12.000	~~2.596~~	2.099
99.MS.A107	25	85	50	12.000	~~2.905~~	2.349
99.MS.A108	32	85	50	12.000	~~2.596~~	2.099
99.MS.A109	32	85	50	12.000	~~2.905~~	2.349

Direction of rotation opposite to machine spindle

DRIVEN TOOL HOLDERS

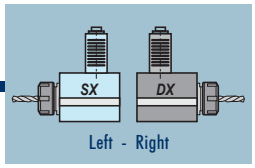
MADE IN ITALY

2 YEARS WARRANTY

REDUCTION UP TO 37%

GERARDI

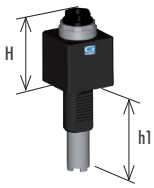
DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



HAAS

VDI 40

80 BAR



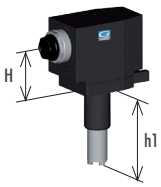
Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590082	32	75	117,5	63	6000	~~917~~	749
99.HA.590082B	32	75	117,5	63	6000	~~1.144~~	899
99.HA.590083	32	75	104,8	63	6000	~~917~~	749
99.HA.590083B	32	75	104,8	63	6000	~~1.144~~	899
99.HA.596352	32	75	130,25	63	6000	~~917~~	749
99.HA.596352B	32	75	130,25	63	6000	~~1.144~~	899

Direction of rotation same as machine spindle

HAAS

* Presa di moto intercambiabile per le varie tipolaogie di torrette Haas

80 BAR



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590084	32	75	117,5	63	6000	~~1.721~~	1.349
99.HA.590084B	32	75	117,5	63	6000	~~2.174~~	1.699
99.HA.590085	32	75	104,8	63	6000	~~1.721~~	1.349
99.HA.590085B	32	75	104,8	63	6000	~~2.174~~	1.699
99.HA.596353	32	75	130,25	63	6000	~~1.721~~	1.349
99.HA.596353B	32	75	130,25	63	6000	~~2.174~~	1.699

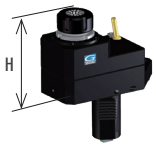
Direction of rotation same as machine spindle

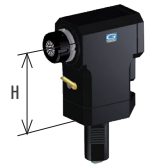
Mazak

QTN2 12 Positions

QUICK TURN NEXUS QTN 200/250
SUPER QUADREX TURN SQT 15/18 - 200/250

80 BAR





Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A58	32	116,2÷120	80	6000	~~2.418~~	1.549
99.MZ.A59	32	116,2÷120	80	6000	~~2.922~~	2.100
99.MZ.A65	32	130	80	6000	~~2.619~~	1.649
99.MZ.A66	32	130	80	6000	~~2.821~~	1.949

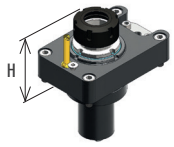
Direction of rotation opposite to machine spindle

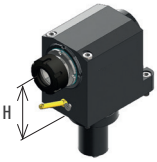
Mazak

SMART QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M
QT COMPACT 100M - 200M - 300M

80 BAR





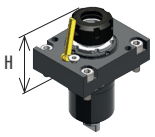
Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A03	32	Max 70	60	6000	~~1.914~~	1.399
99.MZ.A06	32	Max 70	60	6000	~~2.317~~	1.849
99.MZ.A09	32	80	60	6000	~~2.619~~	1.949
99.MZ.A10	32	80	60	6000	~~2.821~~	2.299

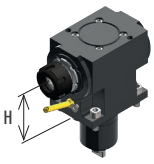
Direction of rotation opposite to machine spindle

Miyano

Ø45: WT100 -TW1
Ø54: WT100 -TW1

80 BAR





d1	Code	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO SPECIALE €
45	99.MY.A02	25	53,9÷57,6	35	6000	~~828~~	749
	99.MY.A03	25	53,9÷57,6	35	6000	~~992~~	899
54	99.MY.A09	32	75,7÷79,4	60	6000	~~964~~	849
	99.MY.A10	32	75,7÷79,4	60	6000	~~1.106~~	949
45	99.MY.A05	25	65	35	6000	~~1.462~~	1.249
	99.MY.A06	25	65	35	6000	~~1.757~~	1.649
54	99.MY.A11	32	75	60	6000	~~1.813~~	1.549
	99.MY.A12	32	75	60	6000	~~2.142~~	1.849

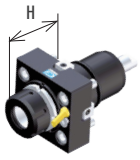
Direction of rotation opposite to machine spindle

Nakamura-Tome

BMT44 WT100 -TW1

BMT55 SUPER NTJ-NTJX / NTM 3 / TMC 18 / TW10 / SC150-250 / WT150-250 / WTW 150 / WTS 150 / WT100

80 BAR

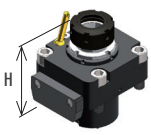


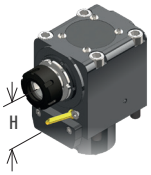
d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.NK.A40	25	Max 57,2	40	6000	~~918~~	799
	99.NK.A43	25	Max 57,2	40	6000	~~1.049~~	899
55	99.NK.A03	32	68,5÷72,2	63	6000	~~964~~	849
	99.NK.A04	32	68,5÷72,2	63	6000	~~1.485~~	1.299
45	99.NK.A50	25	60	40	6000	~~1.627~~	1.399
	99.NK.A53	25	60	40	6000	~~1.949~~	1.699
55	99.NK.A13	32	55	63	6000	~~1.813~~	1.549
	99.NK.A14	32	55	63	6000	~~2.445~~	2.099

OKUMA

BMT60: SPACE TURN LB 200EX/ LB 2500EX / LB3000EX / GENOS SERIES L300-MW / MULTUS U3000 / U40007 / LU3000EX M / MY

80 BAR





d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
60	99.OK.A80	32	Max 79	60	6000	~~1.637~~	1.299
	99.OK.A81	32	Max 79	60	6000	~~2.078~~	1.599
60	99.OK.A82	32	70	60	6000	~~2.959~~	2.299
	99.OK.A83	32	70	60	6000	~~3.525~~	2.749

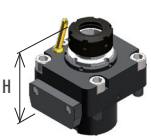
Direction of rotation same as machine spindle

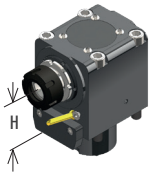
Direction of rotation opposite to machine spindle

PTW TSUGAMI CORPORATION

BMT65: M06D / M06SD / M06SY / M08SD / M08SY

80 BAR





Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TS.A01	25	MAX 60	40	8000	~~1.512~~	1.199
99.TS.A02	25	MAX 60	40	8000	~~2.078~~	1.649
99.TS.A08	25	65	40	8000	~~2.455~~	1.949
99.TS.A09	25	65	40	8000	~~3.021~~	2.449

ANGLE HEADS

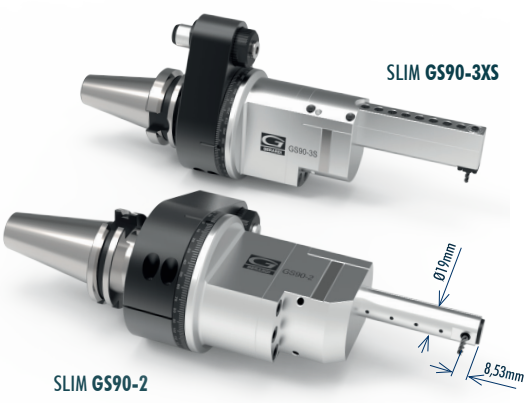
MADE IN ITALY

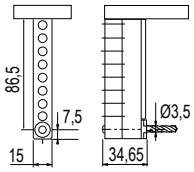
1 YEAR WARRANTY

NEW 22/23

GERARDI

FIND OUT ALL NEW SERIE OF THE GERARDI CLASSIC LINE ANGLE HEAD





NEW

CLASSIC LINE ATC
SLIM

**EXTREMELY COMPACT DIMENSION,
UNCOMPARABLE PERFORMANCES & RELIABILITY**

SPECIAL LENGHT
thanks to the cascade of modular straight-tooth gears

SPECIFIC COLLETS
for tools with ø from 1mm to 3,5mm

MICRO MACHINING
very close to the bottom or the side of the workpiece

NEW

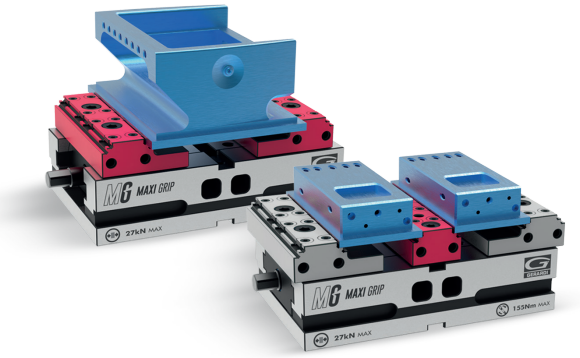
CLASSIC LINE ATC
MINI

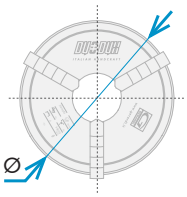
**ALLOW MACHINING IN SPACES,
IMPOSSIBLE TO REACH**

MACHINING IN REDUCED DIAMETERS
tool diameter Ø1,6 - Ø3mm

4 DIFFERENT TYPES OF 90° SPINDLES AVAILABLE
RA-100 / RA-200
IC-300 / MFC-300S

IINCREASE THE TOTAL LENGTH
Thanks to the extension





NEW

SELF-CENTERING VISE
MAXI GRIP

**SERRAGGIO AUTOCENTRANTE, DOPPIO O SINGOLO.
MASSIMA STABILITÀ DI SERRAGGIO E VERSATILITÀ DI UTILIZZO!**

MAX COMPATIBILITY
with our Zero-Points and with the most popular pallet change systems

INSERTS GRIP
ideal to clamp different type of materials

DOUBLE CLAMP
contemporaneo di due particolari di dimensioni differenti

NEW

DOUBLE GUIDE SELF-CENTERING CHUCKS
DUO DUX

**ACCURACY, RIGIDITY & STABILITY
ALSO DURING HEAVY DUTY MACHININGS**

SPECIAL MODELS
not only standard dimension

INTEGRAL JAWS
for the highest accuracy and repeatability.

DOUBLE GUIDE
can bear higher workload and a grant higher stability

GERARDI

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